INTEGRATED CIRCUITS

DATA SHEET

TDA4856 I²C-bus autosync deflection controller for PC monitors

Preliminary specification
File under Integrated Circuits, IC02





TDA4856

FEATURES

Concept features

- Full horizontal plus vertical autosync capability
- Extended horizontal frequency range from 15 to 130 kHz
- Comprehensive set of I²C-bus driven geometry adjustments and functions, including standby mode
- · Very good vertical linearity
- · Moire cancellation
- Start-up and switch-off sequence for safe operation of all power components
- X-ray protection
- · Power dip recognition
- Flexible switched mode B+ supply function block for feedback and feed forward converter
- · Internally stabilized voltage reference
- Drive signal for focus amplifiers with combined horizontal and vertical parabola waveforms
- DC controllable inputs for Extremely High Tension (EHT) compensation
- · SDIP32 package.

Synchronization

- Can handle all sync signals (horizontal, vertical, composite and sync-on-video)
- Output for video clamping (leading/trailing edge selectable by I²C-bus), vertical blanking and protection blanking
- Output for fast unlock status of horizontal synchronization and blanking on grid 1 of picture tube.

Horizontal section

- I²C-bus controllable wide range linear picture position, pin unbalance and parallelogram correction via horizontal phase
- Frequency locked loop for smooth catching of horizontal frequency
- Simple frequency preset of f_{min} and f_{max} by external resistors
- · Low jitter
- Soft start for horizontal and B+ control drive signals.



Vertical section

- I²C-bus controllable vertical picture size, picture position, linearity (S-correction) and linearity balance
- Output for I²C-bus controllable vertical sawtooth and parabola (for pin unbalance and parallelogram)
- Vertical picture size independent of frequency
- Differential current outputs for DC coupling to vertical booster
- 50 to 160 Hz vertical autosync range.

East-West (EW) section

- I²C-bus controllable output for horizontal pincushion, horizontal size, corner and trapezium correction
- Optional tracking of EW drive waveform with line frequency selectable by I²C-bus.

Focus section

- I²C-bus controllable output for horizontal and vertical parabolas
- Vertical parabola is independent of frequency and tracks with vertical adjustments
- Horizontal parabola independent of frequency
- · Adjustable pre-correction of delay in focus output stage.

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GENERAL DESCRIPTION

The TDA4856 is a high performance and efficient solution for autosync monitors. All functions are controllable by I^2C -bus.

The TDA4856 provides synchronization processing, horizontal and vertical synchronization with full autosync capability and very short settling times after mode changes. External power components are given a great deal of protection. The IC generates the drive waveforms for DC-coupled vertical boosters such as TDA486x and TDA835x.

The TDA4856 provides extended functions e.g. as a flexible B+ control, an extensive set of geometry control facilities, and an combined output for horizontal and vertical focus signals.

Together with the I²C-bus driven Philips TDA488x video processor family a very advanced system solution is offered.

QUICK REFERENCE DATA

SYMBOL	PARAMETER	MIN.	TYP.	MAX.	UNIT
V _{CC}	supply voltage	9.2	_	16	V
I _{CC}	supply current	_	70	_	mA
I _{CC}	supply current during standby mode	_	9	_	mA
VSIZE	vertical size	60	_	100	%
VGA	VGA overscan for vertical size	_	16.8	_	%
VPOS	vertical position	_	±11.5	_	%
VLIN	vertical linearity (S-correction)	-2	_	-46	%
VLINBAL	vertical linearity balance	_	±1.25	_	%
V _{HSIZE}	horizontal size	0.13	_	3.6	٧
V _{HPIN}	horizontal pincushion (EW parabola)	0.04	_	1.42	V
V _{HEHT}	horizontal size modulation	0.02	_	0.69	V
V _{HTRAP}	horizontal trapezium correction	_	±0.5	_	V
V _{HCORT}	horizontal corner correction at top of picture	-0.64	_	+0.2	V
V _{HCORB}	horizontal corner correction at bottom of picture	-0.64	_	+0.2	٧
HPOS	horizontal position	_	±13	_	%
HPARAL	horizontal parallelogram	_	±1.5	_	%
HPINBAL	EW pin unbalance	_	±1.5	_	%
T _{amb}	operating ambient temperature	-20	_	+70	°C

ORDERING INFORMATION

TYPE		PACKAGE	
NUMBER	NAME	DESCRIPTION	VERSION
TDA4856	SDIP32	plastic shrink dual in-line package; 32 leads (400 mil)	SOT232-1

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Preliminary specification

BLOCK DIAGRAM

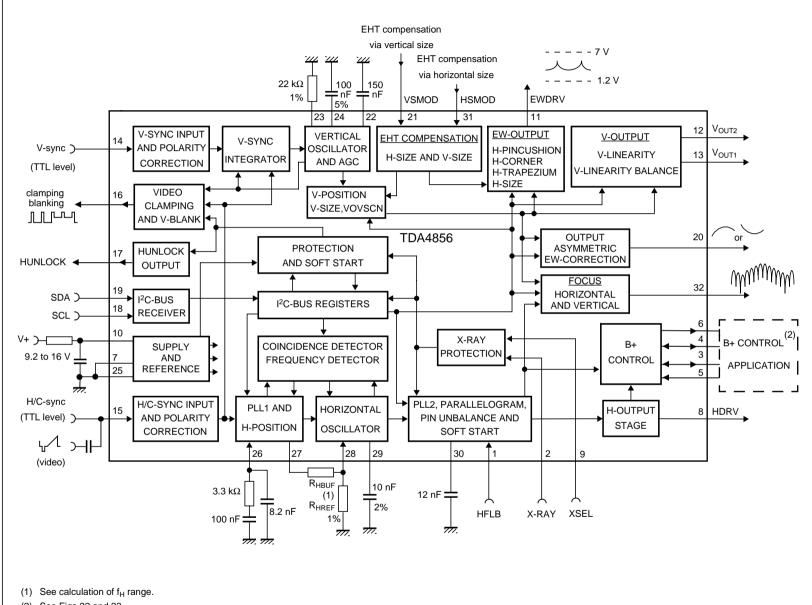


Fig.1 Block diagram and application circuit.

(2) See Figs 22 and 23.

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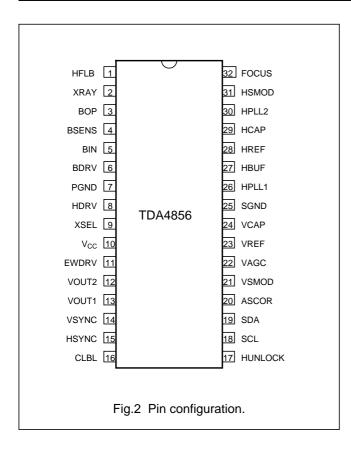
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PINNING

SYMBOL	PIN	DESCRIPTION
HFLB	1	horizontal flyback input
XRAY	2	X-ray protection input
ВОР	3	B+ control OTA output
BSENS	4	B+ control comparator input
BIN	5	B+ control OTA input
BDRV	6	B+ control driver output
PGND	7	power ground
HDRV	8	horizontal driver output
XSEL	9	select input for X-ray reset
V _{CC}	10	supply voltage
EWDRV	11	EW waveform output
VOUT2	12	vertical output 2 (ascending sawtooth)
VOUT1	13	vertical output 1 (descending sawtooth)
VSYNC	14	vertical synchronization input
HSYNC	15	horizontal/composite synchronization input
CLBL	16	video clamping pulse/vertical blanking output
HUNLOCK	17	horizontal synchronization unlock/protection/vertical blanking output
SCL	18	I ² C-bus clock input
SDA	19	I ² C-bus data input
ASCOR	20	output for asymmetric EW corrections
VSMOD	21	input for EHT compensation (via vertical size)
VAGC	22	external capacitor for vertical amplitude control
VREF	23	external resistor for vertical oscillator
VCAP	24	external capacitor for vertical oscillator
SGND	25	signal ground
HPLL1	26	external filter for PLL1
HBUF	27	buffered f/v voltage output
HREF	28	reference current for horizontal oscillator
HCAP	29	external capacitor for horizontal oscillator
HPLL2	30	external filter for PLL2/soft start
HSMOD	31	input for EHT compensation (via horizontal size)
FOCUS	32	output for horizontal and vertical focus

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FUNCTIONAL DESCRIPTION

Horizontal sync separator and polarity correction

HSYNC (pin 15) is the input for horizontal synchronization signals, which can be DC-coupled TTL signals (horizontal or composite sync) and AC-coupled negative-going video sync signals. Video syncs are clamped to 1.28 V and sliced at 1.4 V. This results in a fixed absolute slicing level of 120 mV related to sync top.

For DC-coupled TTL signals the input clamping current is limited. The slicing level for TTL signals is 1.4 V.

The separated sync signal (either video or TTL) is integrated on an internal capacitor to detect and normalize the sync polarity.

Normalized horizontal sync pulses are used as input signals for the vertical sync integrator, the PLL1 phase detector and the frequency-locked loop.

Vertical sync integrator

Normalized composite sync signals from HSYNC are integrated on an internal capacitor in order to extract vertical sync pulses. The integration time is dependent on the horizontal oscillator reference current at HREF

(pin 28). The integrator output directly triggers the vertical oscillator.

Vertical sync slicer and polarity correction

Vertical sync signals (TTL) applied to VSYNC (pin 14) are sliced at 1.4 V. The output signal of the sync slicer is integrated on an internal capacitor to detect and normalize the sync polarity. The output signals of vertical sync integrator and sync normalizer are disjuncted before they are fed to the vertical oscillator.

Video clamping/vertical blanking generator

The video clamping/vertical blanking signal at CLBL (pin 16) is a two-level sandcastle pulse which is especially suitable for video ICs such as the TDA488x family, but also for direct applications in video output stages.

The upper level is the video clamping pulse, which is triggered by the horizontal sync pulse. Via I²C-bus either the leading or trailing edge can be selected by setting control bit CLAMP. The width of the video clamping pulse is determined by an internal monoflop.

The lower level of the sandcastle pulse is the vertical blanking pulse, which is derived directly from the internal oscillator waveform. It is started by the vertical sync and stopped with the start of the vertical scan. This results in optimum vertical blanking. Via I²C-bus two different vertical blanking times are accessible by control bit VBLK.

Blanking will be activated continuously, if one of the following conditions is true:

Soft start of horizontal and B+ drive (voltage at HPLL2 (pin 30) pulled down externally or by I²C-bus)

PLL1 is unlocked while frequency-locked loop is in search mode

No horizontal flyback pulses at HFLB (pin 1)

X-ray protection is activated

Supply voltage at V_{CC} (pin 10) is low (see Fig.24).

Via I²C-bus horizontal unlock blanking can be switched off via control bit BLKDIS while vertical blanking remains.

Frequency-locked loop

The frequency-locked loop can lock the horizontal oscillator over a wide frequency range. This is achieved by a combined search and PLL operation. The frequency range is preset by two external resistors and the

recommended maximum ratio is $\frac{f_{max}}{f_{min}} = \frac{6.5}{1}$.

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This can for instance be a range from 15.625 to 90 kHz with all tolerances included.

Without a horizontal sync signal the oscillator will be free-running at fmin. Any change of sync conditions is detected by the internal coincidence detector. A deviation of more than 4% between horizontal sync and oscillator frequency switches the horizontal section into search mode. This means that PLL1 control currents are switched off immediately. Then the internal frequency detector starts tuning the oscillator. Very small DC currents at HPLL1 (pin 26) are used to perform this tuning with a well defined change rate. When coincidence between horizontal sync and oscillator frequency is detected, the search mode is first replaced by a soft lock mode which lasts for the first part of the next vertical period. Then the soft lock mode is replaced by a normal PLL operation. This operation ensures a smooth tuning and avoids fast changes of horizontal frequency during catching.

In this concept it is not allowed to load HPLL1. The frequency dependent voltage at this pin is fed internally to HBUF (pin 27) via a sample-and-hold and buffer stage. The sample-and-hold stage removes all disturbances caused by horizontal sync or composite vertical sync from the buffered voltage. An external resistor from HBUF to HREF defines the frequency range.

Out of lock indication (pin HUNLOCK)

Pin HUNLOCK is floating during search mode or if a protection condition is true. All this can be detected by the microprocessor if a pull-up resistor is connected to its own supply voltage.

For an additional fast vertical blanking at grid 1 of the picture tube a 1 V signal referenced to ground is available at this output. Also the continuous protection blanking (see Section "Video clamping/vertical blanking generator") is available at this pin. Via I²C-bus the control bit BLKDIS can switch off horizontal unlock blanking while vertical blanking remains.

Horizontal oscillator

The horizontal oscillator is of the relaxation type and requires a capacitor of 10 nF at HCAP (pin 29). For optimum jitter performance the value of 10 nF must not be changed.

The minimum oscillator frequency is determined by a resistor from HREF to ground. A resistor from HREF to HBUF defines the frequency range.

The reference current at HREF also defines the integration time constant of the vertical sync integration.

Calculation of line frequency range

First the oscillator frequencies f_{min} and f_{max} have to be calculated. This is achieved by adding the spread of the relevant components to the highest and lowest sync frequencies $f_{S(min)}$ and $f_{S(max)}$. The oscillator is driven by the currents in R_{HBUF} .

The following example is a 31.45 to 90 kHz application:

Table 1 Calculation of total spread

spread of:	for f _{max}	for f _{min}
IC	±3%	±5%
C_{HCAP}	±2%	±2%
R_{HREF} , R_{HBUF}	±2%	±2%
Total	±7%	±9%

Thus the typical frequency range of the oscillator in this example is:

$$f_{max} = f_{S(max)} \times 1.07 = 96.3 \text{ kHz}$$

$$f_{min} = \frac{f_{S (min)}}{1.09} = 28.4 \text{ kHz}.$$

The resistors R_{HREF} and $R_{HBUFpar}$ can be calculated with the following formulae:

$$R_{HREF} = \frac{78 \times kHz \times k\Omega}{f_{min} + 0.0012 \times f_{min}^{2} [kHz]} = 2.61 k\Omega$$

$$R_{HBUFpar} = \frac{78 \times kHz \times k\Omega}{f_{max} + 0.0012 \times f_{max}^2 \left[kHz\right]} = 726 \ \Omega \ . \label{eq:RHBUFpar}$$

The resistor $R_{HBUFpar}$ is calculated as the value of R_{HREF} and R_{HBUF} in parallel. The formulae for R_{HBUF} additionally takes into account the voltage swing across this resistor

$$R_{HBUF} = \frac{R_{HREF} \times R_{HBUFpar}}{R_{HREF} - R_{HBUFpar}} \times 0.8 \ = \ 805 \ \Omega \; . \label{eq:RHBUF}$$

PLL1 phase detector

The phase detector is a standard type using switched current sources, which are independent of horizontal frequency. It compares the middle of horizontal sync with a fixed point on the oscillator sawtooth voltage. The PLL1 loop filter is connected to HPLL1 (pin 26).

See also Section "Horizontal position adjustment and corrections".

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Horizontal position adjustment and corrections

Via register HPOS the I²C-bus allows a linear adjustment of the relative phase between the horizontal sync and oscillator sawtooth (in PLL1 loop). Once adjusted, the relative phase remains constant over the whole frequency range.

Via registers HPARAL and HPINBAL correction of pin unbalance and parallelogram is done by modulating the phase between oscillator sawtooth and horizontal flyback (in loop PLL2). If those asymmetric EW corrections are performed in the deflection stage, both registers can be disconnected from horizontal phase via control bit ACD. This does not change the output at pin ASCOR.

Horizontal moire cancellation

To achieve a cancellation of horizontal moire (also known as 'video moire'), the horizontal frequency is divided-by-two for a modulation of horizontal phase via PLL2. The amplitude is controlled by register HMOIRE. To avoid a visible structure on screen the polarity changes with half the vertical frequency. Control bit MOD disables the moire cancellation function.

PLL2 phase detector

The PLL2 phase detector is similar to the PLL1 detector and compares the line flyback pulse at HFLB (pin 1) with the oscillator sawtooth voltage. The control currents are independent of horizontal frequency. The PLL2 detector thus compensates for the delay in the external horizontal deflection circuit by adjusting the phase of the HDRV (pin 8) output pulse.

An external modulation of PLL2 phase is not allowed, because this would disturb the pre-correction of the H-focus parabola.

Soft start and standby

If HPLL2 is pulled to ground, either by an external DC current or by resetting the register SOFTST, horizontal output pulses and B+ control driver pulses are inhibited. This means, HDRV (pin 8), BDRV (pin 6) are floating in this state. PLL2 and the frequency-locked loop are disabled, CLBL (pin 16) provides a continuous blanking signal and HUNLOCK (pin 17) is floating.

This option can be used for soft start, protection and power-down modes. When the HPLL2 pin is released again, an automatic soft start sequence on horizontal drive as well as on B-drive output will be performed (see Fig.24).

A soft start can only be performed if the supply voltage for the IC is 8.6 V at minimum.

The soft start timing is determined by the filter capacitor at HPLL2 (pin 30), which is charged with an constant current during soft start. In the beginning the horizontal driver stage generates very small output pulses. The width of these pulses increases with the voltage at HPLL2 until the final duty cycle is reached. The voltage at HPLL2 increases further and performs a soft start at BDRV (pin 6) as well. After BDRV has reached full duty cycle, the voltage at HPLL2 continues to rise until HPLL2 enters its normal operating range. The internal charge current is now disabled. Finally PLL2 and the frequency-locked loop are activated. If both functions reach normal operation, HUNLOCK (pin 17) switches from the floating status to normal vertical blanking, and continuous blanking at CLBL (pin 16) is removed.

Output stage for line drive pulses [HDRV (pin 8)]

An open collector output stage allows direct drive of an inverting driver transistor because of a low saturation voltage of 0.3 V at 20 mA. To protect the line deflection transistor, the output stage is disabled (floating) for low supply voltage at $V_{\rm CC}$ (see Fig.23).

The duty cycle of line drive pulses is slightly dependent on the actual horizontal frequency. This ensures optimum drive conditions over the whole frequency range.

X-ray protection

The X-ray protection input XRAY (pin 2) provides a voltage detector with a precise threshold. If the input voltage at XRAY exceeds this threshold for a certain time, control bit SOFTST is reset, which switches the IC into protection mode. In this mode several pins are forced into defined states:

HUNLOCK (pin 17) is floating

The capacitor connected to HPLL2 (pin 30) is discharged

Horizontal output stage (HDRV) is floating B+ control driver stage (BDRV) is floating CLBL provides a continuous blanking signal.

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There are two different ways to restart the IC:

- Pin 9 (XSEL) is open or connected to ground:
 The control bit SOFTST must be set to logical 1 via the l²C-bus. Then the IC returns to normal operation via soft start.
- Pin 9 is connected to V_{CC} via an external resistor:
 The supply voltage of the IC must be switched off for a certain time, before the IC can be restarted again using the standard power-on procedure.

Vertical oscillator and amplitude control

This stage is designed for fast stabilization of vertical size after changes in sync frequency conditions. The free-running frequency $f_{\text{OSC}(V)}$ is determined by the resistor R_{VREF} connected to pin 23 and the capacitor C_{VCAP} connected to pin 24. The value of R_{VREF} is not only optimized for noise and linearity performance in the whole vertical and EW section, but also influences several internal references. Therefore the value of R_{VREF} must not be changed. Capacitor C_{VCAP} should be used to select the free-running frequency of the vertical oscillator in accordance with the following formula:

$$f_{osc(V)} = \frac{1}{10.8 \times R_{VREF} \times C_{VCAP}}.$$

To achieve a stabilized amplitude the free-running frequency $f_{\text{osc}(V)}$, without adjustment, should be at least 10% lower than the minimum trigger frequency. The contributions shown in Table 2 can be assumed.

Table 2 Calculation of f_{osc(V)} total spread

Contributing elements:	
Minimum frequency offset between f _{osc(V)} and lowest trigger frequency	10%
Spread of IC	±3%
Spread of R _{VREF}	±1%
Spread of C _{VCAP}	±5%
Total	19%

Result for 50 to 160 Hz application:

$$f_{osc(V)} = \frac{50 \text{ Hz}}{1.19} = 42 \text{ Hz}.$$

The AGC of the vertical oscillator can be disabled by setting control bit AGCDIS by I²C-bus. A precise external current has to be injected into VCAP (pin 24) to get the correct vertical size. This special application mode can be used when V-sync pulses are serrated (shifted); this

condition is found in some display modes, e.g. when using a 100 Hz upconverter for video signals.

Application hint: VAGC (pin 22) has a high input impedance during scan, thus the pin must not be loaded externally. Otherwise non-linearities in the vertical output currents may occur due to the changing charge current during scan.

Adjustment of vertical size, VGA overscan and EHT compensation

There are four different ways to adjust the amplitude of the differential output currents at VOUT1 and VOUT2.

- Register VGAIN changes the vertical size without affecting any other output signal of the IC. This adjustment is meant for factory alignments.
- Register VSIZE changes not only the vertical size, but also provides the correct tracking of all other related waveforms (see Section "Tracking of vertical adjustments"). This register should be used for user adjustments.
- 3. For the VGA350 mode the register VOVSCN can activate a +17% step in vertical size.
- 4. VSMOD (pin 21) can be used for a DC controlled EHT compensation of vertical size by correcting the differential output currents at VOUT1 and VOUT2. VSMOD does not affect the EW waveforms, vertical focus, pin unbalance and parallelogram corrections.

Adjustment of vertical position, vertical linearity and vertical linearity balance

Register VOFFS provides a DC shift at the sawtooth output VOUT1 and VOUT2 (pins 13 and 12) without affecting any other output waveform. This adjustment is meant for factory alignments.

Register VPOS provides a DC shift at the sawtooth output VOUT1 and VOUT2 with correct tracking of all other related waveforms (see Section "Tracking of vertical adjustments"). This register should be used for user adjustments. Due to the tracking the whole picture moves vertically while maintaining the correct geometry.

Register VLIN is used to adjust the amount of vertical S-correction in the output signal. This function can be switched off by control bit VSC.

Register VLINBAL is used to correct the unbalance of vertical S-correction in the output signal.

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Tracking of vertical adjustments

The adjustments via registers VSIZE, VOVSCN and VPOS also affect the waveforms of horizontal pincushion, vertical linearity (S-correction), vertical linearity balance, focus parabola, pin unbalance and parallelogram correction. The result of this interaction is that no readjustment of these parameters is necessary after an user adjustment of vertical picture size and vertical picture position.

Adjustment of vertical moire cancellation

To achieve a cancellation of vertical moire (also known as 'scan moire') the vertical picture position can be modulated by half the vertical frequency. The amplitude of the modulation is controlled by register VMOIRE and can be switched off via control bit MOD.

Horizontal pincushion (including horizontal size, corner correction and trapezium correction)

EWDRV (pin 11) provides a complete EW drive waveform. The components horizontal pincushion, horizontal size, corner correction and trapezium correction are controlled by the registers HPIN, HSIZE, HCORT, HCORB and HTRAP.

The corner correction can be adjusted separately for the top (HCORT) and bottom (HCORB) part of the picture.

The pincushion (EW parabola) amplitude, corner and trapezium correction track with vertical picture size (VSIZE) and also with the adjustment for vertical picture position (VPOS). The corner correction does not track with horizontal pincushion (HPIN).

Further the h-pincushion amplitude, corner and trapezium correction track with the horizontal picture size, which is adjusted via register HSIZE and the analog modulation input HSMOD. If the DC component in the EWDRV output signal is increased via HSIZE or I_{HSMOD}, the pincushion, corner and trapezium component of the EWDRV output will be reduced by a factor of

$$1 - \frac{V_{HSIZE} + V_{HEHT} \left(1 - \frac{V_{HSIZE}}{14.4 \text{ V}}\right)}{14.4 \text{ V}}.$$

The value 14.4 V is a virtual voltage for calculation only. The output pin can not reach this value, but the gain (and DC bias) of the external application should be such, that the horizontal deflection is reduced to zero when EWDRV would reach 14.4 V.

HSMOD (pin 32) can be used for a DC controlled EHT compensation by correcting horizontal size, h-pincushion, corner and trapezium. The control range at this pin tracks with the actual value of HSIZE. For an increasing DC component $V_{\mbox{HSIZE}}$ in the EWDRV output signal, the DC component $V_{\mbox{HEHT}}$ caused by $I_{\mbox{HSMOD}}$ will be reduced by a

factor of
$$1 - \frac{V_{\text{HSIZE}}}{14.4 \text{ V}}$$
 as shown in the equation above.

The whole EWDRV voltage is calculated:

$$\begin{aligned} & V_{EWDRV,0} = 1.2 \text{ V} + [V_{HSIZE} + V_{HEHT} \cdot \text{f(HSIZE)} \\ & + (V_{HPIN} + V_{HCOR} + V_{HTRAP}) \cdot \text{g(HSIZE,HSMOD)}] \\ & \cdot \text{h(I}_{HREF}) \end{aligned}$$

with
$$V_{HEHT} = \frac{I_{HSMOD}}{120~\mu\text{A}} \cdot 0.69 \; , \; f(HSIZE) = \; 1 - \frac{V_{HSIZE}}{14.4~V} \; , \label{eq:vector}$$

$$g(\text{HSIZE,HSMOD}) \ = \ 1 - \frac{V_{\text{HSIZE}} + V_{\text{HEHT}} \bigg(\ 1 - \frac{V_{\text{HSIZE}}}{14.4 \ \text{V}} \bigg)}{14.4 \ \text{V}}$$

and
$$h(I_{HREF}) = \frac{I_{HREF}}{I_{HREF}|_{f = 70 \text{ kHz}}}$$
.

Via control bit FHMULT two different modes of operation can be chosen for the EW output waveform:

1. Mode 1

Horizontal size is controlled via register HSIZE and causes a DC shift at the EWDRV output. Also the complete waveform is multiplied internally by a signal proportional to the line frequency [which is detected via the current at HREF (pin 28)]. This mode is to be used for driving EW diode modulator stages which require a voltage proportional to the line frequency.

2. Mode 2

The EW drive waveform does not track with line frequency. This mode is to be used for driving EW modulators which require a voltage independent of the line frequency.

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Output stage for asymmetric correction waveforms [ASCOR (pin 20)]

This output is designed as a voltage output for superimposed waveforms of vertical parabola and sawtooth. Via I²C-bus the registers HPARAL and HPINBAL allow to change amplitude and polarity of both signals.

Application hint: The IC offers two possibilities to control HPINBAL and HPARAL.

1. Control bit ACD = 1.

The two registers now control the horizontal phase by means of internal modulation of the PLL2 horizontal phase control. The ASCOR output (pin 20) can be left unused, but it will always provide an output signal because the ASCOR output stage is not influenced by the control bit ACD.

Control bit ACD = 0.

The internal modulation via PLL2 is disconnected. In order to obtain the required effect on the screen, pin ASCOR must now be fed to the DC amplifier which controls the DC shift of the horizontal deflection. So this option is useful for applications which already use a DC shift transformer.

If the tube does not need HPINBAL and HPARAL, then the ASCOR pin is free for other purposes, i.e. for a simple dynamic convergence.

Dynamic focus section [FOCUS (pin 32)]

This section generates a complete drive signal for dynamic focus applications. The amplitude of the horizontal parabola is internally stabilized, thus it is independent of the horizontal frequency. The amplitude can be adjusted via register HFOCUS. Changing horizontal size may require a correction of HFOCUS. To compensate for the delay in external focus amplifiers a 'pre-correction' for the phase of the horizontal parabola has been implemented (see Fig.28). The amount of this pre-correction can be adjusted via register HFOCAD. The amplitude of the vertical parabola is independent of frequency and tracks with all vertical adjustments. The amplitude can be adjusted via register VFOCUS. FOCUS (pin 32) is designed as a voltage output for the superimposed vertical and horizontal parabolas.

B+ control function block

The B+ control function block of the TDA4856 consists of an Operational Transconductance Amplifier (OTA), a voltage comparator, a flip-flop and a discharge circuit. This configuration allows easy applications for different B+ control concepts. See also Application Note AN96052: "B+ converter Topologies for Horizontal Deflection and EHT with TDA4855/58".

GENERAL DESCRIPTION

The non-inverting input of the OTA is connected internally to a high precision reference voltage. The inverting input is connected to BIN (pin 5). An internal clamping circuit limits the maximum positive output voltage of the OTA. The output itself is connected to BOP (pin 3) and to the inverting input of the voltage comparator. The non-inverting input of the voltage comparator can be accessed via BSENS (pin 4).

B+ drive pulses are generated by an internal flip-flop and fed to BDRV (pin 6) via an open collector output stage. This flip-flop will be set at the rising edge of the signal at HDRV (pin 8). The falling edge of the output signal at BDRV has a defined delay of $t_{d(BDRV)}$ to the rising edge of the HDRV pulse. When the voltage at BSENS exceeds the voltage at BOP, the voltage comparator output resets the flip-flop, and therefore the open collector stage at BDRV is floating again.

An internal discharge circuit allows a well defined discharge of capacitors at BSENS. BDRV is active at a low level output voltage (see Figs 22 and 23), thus it requires an external inverting driver stage.

The B+ function block can be used for B+ deflection modulators in many different ways. Two popular application combinations are:

• Boost converter in feedback mode (see Fig.22)

In this application the OTA is used as an error amplifier with a limited output voltage range. The flip-flop will be set at the rising edge of the signal at HDRV. A reset will be generated when the voltage at BSENS taken from the current sense resistor exceeds the voltage at BOP.

If no reset is generated within a line period, the rising edge of the next HDRV pulse forces the flip-flop to reset. The flip-flop is set immediately after the voltage at BSENS has dropped below the threshold voltage $V_{\mbox{\scriptsize RESTART(BSENS)}}$.

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• Buck converter in feed forward mode (see Fig.23)
This application uses an external RC combination at BSENS to provide a pulse width which is independent from the horizontal frequency. The capacitor is charged via an external resistor and discharged by the internal discharge circuit. For normal operation the discharge circuit is activated when the flip-flop is reset by the internal voltage comparator. Now the capacitor will be discharged with a constant current until the internally controlled stop level V_{STOP(BSENS)} is reached. This level will be maintained until the rising edge of the next HDRV pulse sets the flip-flop again and disables the discharge circuit

If no reset is generated within a line period, the rising edge of the next HDRV pulse automatically starts the discharge sequence and resets the flip-flop. When the voltage at BSENS reaches the threshold voltage $V_{RESTART(BSENS)}$, the discharge circuit will be disabled automatically and the flip-flop will be set immediately. This behaviour allows a definition of the maximum duty cycle of the B+ control drive pulse by the relationship of charge current to discharge current.

Supply voltage stabilizer, references, start-up procedures and protection functions

The TDA4856 provides an internal supply voltage stabilizer for excellent stabilization of all internal references. An internal gap reference especially designed for low-noise is the reference for the internal horizontal and vertical supply voltages. All internal reference currents and drive current for the vertical output stage are derived from this voltage via external resistors.

If either the supply voltage is below 8.3 V or no data from the I²C-bus has been received after power-up, the internal soft start and protection functions do not allow any of those outputs to be active: HDRV, BDRV, VOUT1/VOUT2, HUNLOCK (see Fig.24).

For supply voltages below 8.3 V the internal I²C-bus will not generate an acknowledge and the IC is in standby mode, because the internal protection circuit has generated a reset signal for the soft start register SOFTST. Above 8.3 V data is accepted and all registers can be loaded. If the register SOFTST has received a set from the I²C-bus, the internal soft start procedure is released, which activates all above mentioned outputs.

If during normal operation the supply voltages has dropped below 8.1 V, protection mode is activated and HUNLOCK (pin 17) changes to the protection status and is floating. This can be detected by the microprocessor.

This protection mode has been implemented in order to protect the deflection stages and the picture tube during start-up, shut-down and fault conditions. This protection mode can be activated as shown in Table 3.

Table 3 Activation of protection mode

ACTIVATION	RESET
Low supply voltage at pin 10	increase supply voltage, reload registers, soft start via I ² C-bus
Power dip, below 8.1 V	reload registers, soft start via I ² C-bus or via supply voltage
X-ray protection XRAY (pin 2) triggered	reload registers, soft start via I ² C-bus
HPLL2 (pin 30) externally pulled to ground	release pin 30

When protection mode is active, several pins of the TDA4856 are forced into a defined state:

HDRV (horizontal driver output) is floating

BDRV (B+ control driver output) is floating

HUNLOCK (indicates, that the frequency-to-voltage converter is out of lock) is floating (high via external pull-up resistor)

CLBL provides a continuous blanking signal The capacitor at HPLL2 is discharged.

If the soft start procedure is activated via the I^2C -bus, all these actions will be performed in a well defined sequence (see Figs 24 and 25).

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Power dip recognition

In standby mode the I²C-bus will only answer with an acknowledge, when data is sent to the control register 1AH. This register contains the standby and soft start control bit.

If the I²C-bus master transmits data to another register, the chip address and the subaddress will be quit with an acknowledge while the data won't be quit with an acknowledge. This indicates that only in soft start mode data can be stored into normal registers.

If the supply voltage dips under 8.1 V the deflection controller leaves normal operation and changes into standby mode. The microcontroller can check this state by sending data into a register with the subaddress 0XH. The acknowledge will only be given on the data if the IC is active.

Due to this behaviour the start-up of the TDA4856 is defined as follows: The first data that is transferred to the deflection controller must be sent to the control register with the subaddress 1AH. Any other subaddress will not lead to an acknowledge. This is a limitation in checking the I^2C -busses of the monitor during start-up.

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LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134); all voltages measured with respect to ground.

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
V _{CC}	supply voltage	-0.5	+16	V
V _{I(n)}	input voltages			
	BIN	-0.5	+6.0	V
	HSYNC, VSYNC, VREF, HREF, VSMOD and HSMOD	-0.5	+6.5	V
	SDA and SCL	-0.5	+8.0	V
	XRAY	-0.5	+8.0	V
V _{O(n)}	output voltages			
	VOUT2, VOUT1 and HUNLOCK	-0.5	+6.5	V
	BDRV and HDRV	-0.5	+16	V
V _{I/O(n)}	input/output voltages at pins BOP and BSENS	-0.5	+6.0	V
I _{HDRV}	horizontal driver output current	_	100	mA
I _{HFLB}	horizontal flyback input current	-10	+10	mA
I _{CLBL}	video clamping pulse/vertical blanking output current	_	-10	mA
I _{BOP}	B+ control OTA output current	_	1	mA
I _{BDRV}	B+ control driver output current	_	50	mA
I _{EWDRV}	EW driver output current	_	-5	mA
I _{FOCUS}	focus driver output current	_	-5	mA
T _{amb}	operating ambient temperature	-20	+70	°C
T _j	junction temperature	_	150	°C
T _{stg}	storage temperature	-55	+150	°C
V _{esd}	electrostatic discharge for all pins (note 1)			
	machine model	-150	+150	V
	human body model	-2000	+2000	V

Note

1. Machine model: 10 Ω , 200 pF, 0.75 μ H; human body model: 1.5 k Ω , 100 pF, 7.5 μ H.

THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R _{th(j-a)}	thermal resistance from junction to ambient	in free air	55	K/W

QUALITY SPECIFICATION

In accordance with "URF-4-2-59/601"; EMC emission/immunity test in accordance with "DIS 1000 4.6" (IEC 801.6)

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V _{EMC}	emission test	note 1	_	1.5	_	mV
	immunity test	note 1	_	2.0	_	V

Note

1. Tests are performed with application reference board. Tests with other boards will have different results.

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CHARACTERISTICS

 V_{CC} = 12 V; T_{amb} = 25 °C; peripheral components in accordance with Fig.1; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Horizontal synd	c separator	•		•	-	1
INPUT CHARACTE	RISTICS FOR DC-COUPLED TTL SIGNA	LS [HSYNC (PIN 15)]				
V _{DC(HSYNC)}	sync input signal voltage		1.7	_	_	V
,	slicing voltage level		1.2	1.4	1.6	V
t _{r(HSYNC)}	rise time of sync pulse		10	_	500	ns
t _{f(HSYNC)}	fall time of sync pulse		10	_	500	ns
t _{W(HSYNC)}	minimum width of sync pulse		0.7	_	_	μs
I _{DC(HSYNC)}	input current	V _{HSYNC} = 0.8 V	_	_	-200	μΑ
		V _{HSYNC} = 5.5 V	_	_	10	μΑ
INPUT CHARACTE	RISTICS FOR AC-COUPLED VIDEO SIG	NALS (SYNC-ON-VIDEO, NEGA	ATIVE SYNC	POLARITY)	•	•
V _{AC(HSYNC)}	sync amplitude of video input signal voltage	source resistance $R_S = 50 \Omega$	_	300	_	mV
	slicing voltage level (measured from top sync)	source resistance $R_S = 50 \Omega$	90	120	150	mV
V _{clamp(HSYNC)}	top sync clamping voltage level	source resistance $R_S = 50 \Omega$	1.1	1.28	1.5	V
I _{C(HSYNC)}	charge current for coupling capacitor	V _{HSYNC} > V _{clamp(HSYNC)}	1.7	2.4	3.4	μΑ
t _{HSYNC(min)}	minimum width of sync pulse		0.7	_	_	μs
R _{S(max)}	maximum source resistance	duty cycle = 7%	_	_	1500	Ω
r _{diff(HSYNC)}	differential input resistance	during sync	_	80	_	Ω
Automatic pola	rity correction for horizontal syn	C				
$\frac{t_{P(H)}}{t_{H}}$	horizontal sync pulse width related to t _H		_	_	25	%
t _{P(H)}	delay time for changing polarity		0.3	_	1.8	ms
Vertical sync in	ntegrator					'
t _{int(V)}	integration time for generation of a vertical trigger pulse	f _H = 15.625 kHz; I _{HREF} = 0.52 mA	14	20	26	μs
		f _H = 31.45 kHz; I _{HREF} = 1.052 mA	7	10	13	μs
		f _H = 64 kHz; I _{HREF} = 2.141 mA	3.9	5.7	6.5	μs
		f _H = 100 kHz; I _{HREF} = 3.345 mA	2.5	3.8	4.5	μs
Vertical sync s	licer (DC-coupled, TTL compatibl	e) [VSYNC (pin 14)]	•	•		
V _{VSYNC}	sync input signal voltage		1.7	_	_	V
	slicing voltage level		1.2	1.4	1.6	V
I _{VSYNC}	input current	0 V < V _{SYNC} < 5.5 V	_	_	±10	μΑ

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Automatic pola	rity correction for vertical sync		!		•	
t _{VSYNC(max)}	maximum width of vertical sync pulse		_	_	400	μs
t _{d(VPOL)}	delay for changing polarity		0.45	_	1.8	ms
Video clampino	g/vertical blanking output [CLBL	(pin 16)]				
t _{clamp(CLBL)}	width of video clamping pulse	measured at V _{CLBL} = 3 V	0.6	0.7	0.8	μs
V _{clamp} (CLBL)	top voltage level of video clamping pulse		4.32	4.75	5.23	V
TC _{clamp}	temperature coefficient of V _{clamp(CLBL)}		_	4	_	mV/K
	steepness of slopes for clamping pulse	$R_L = 1 \text{ M}\Omega; C_L = 20 \text{ pF}$	_	50	_	ns/V
t _{dt(clamp)}	delay between trailing edge of horizontal sync and start of video clamping pulse	clamping pulse triggered on trailing edge of horizontal sync;	-	130	_	ns
t _{clamp(max)}	maximum duration of video clamping pulse referenced to end of horizontal sync	control bit CLAMP = 0; measured at V _{CLBL} = 3 V	-	-	1.0	μs
t _{dl(clamp)}	delay between leading edge of horizontal sync and start of video clamping pulse	clamping pulse triggered on leading edge of horizontal sync;	_	300	_	ns
t _{clamp(max)}	maximum duration of video clamping pulse referenced to end of horizontal sync	control bit CLAMP = 1; measured at V _{CLBL} = 3 V	_	_	0.15	μs
V _{blank(CLBL)}	top voltage level of vertical blanking pulse	notes 1 and 2	1.7	1.9	2.1	V
t _{blank(CLBL)}	width of vertical blanking pulse	control bit VBLK = 0	220	260	300	μs
	at pins CLBL and HUNLOCK	control bit VBLK = 1	305	350	395	μs
TC _{blank}	temperature coefficient of V _{blank(CLBL)}		_	2	_	mV/K
V _{scan(CLBL)}	output voltage during vertical scan	I _{CLBL} = 0	0.59	0.63	0.67	V
TC _{scan}	temperature coefficient of V _{scan(CLBL)}		_	-2	_	mV/K
I _{sink(CLBL)}	internal sink current		2.4	_	_	mA
$I_{load(CLBL)}$	external load current		_	_	-3.0	mA

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Horizontal oscil	lator [HCAP (pin 29) and HREF (pin 28)]	•	'	-	!
f _{H(0)}	free-running frequency without PLL1 action (for testing only)	$R_{HBUF} = \infty;$ $R_{HREF} = 2.4 \text{ k}\Omega;$ $C_{HCAP} = 10 \text{ nF}; \text{ note } 3$	30.53	31.45	32.39	kHz
$\Delta f_{H(0)}$	spread of free-running frequency (excluding spread of external components)		_	_	±3.0	%
TC	temperature coefficient of free-running frequency		-100	0	+100	10 ⁻⁶ /K
f _{H(max)}	maximum oscillator frequency		_	_	130	kHz
V _{HREF}	voltage at input for reference current		2.43	2.55	2.68	V
Unlock blanking	detection [HUNLOCK (pin 17)]		•	•	•	
V _{low} (HUNLOCK)	low level of HUNLOCK	internal sink current = 1 mA; saturation voltage in case of locked PLL1	_	_	250	mV
V _{blank(HUNLOCK)}	blanking level of HUNLOCK	external load current = 0	0.9	1	1.1	V
TC _{blank}	temperature coefficient of V _{blank(HUNLOCK)}		_	-0.9	_	mV/K
TC _{sink}	temperature coefficient of I _{sink(HUNLOCK)}		_	0.15	_	%/K
I _{blank} (HUNLOCK)	internal sink current	for blanking pulses; PLL1 locked	1.4	2.0	2.6	mA
I _{load(HUNLOCK)}	maximum external load current	V _{HUNLOCK} = 1 V	_	_	-2	mA
I _{leak} (HUNLOCK)	leakage current	V _{HUNLOCK} = 5 V in case of unlocked PLL1 and/or protection active	_	_	±5	μΑ
PLL1 phase con	nparator and frequency-locked I	oop [HPLL1 (pin 26) and H	BUF (pin	27)]		
t _{HSYNC(max)}	maximum width of horizontal sync pulse (referenced to line period)		_	_	25	%
t _{lock(HPLL1)}	total lock-in time of PLL1		_	40	80	ms
I _{HPLL1}	control currents	notes 4 and 5				
		locked mode; level 1	-	15	_	μΑ
		locked mode; level 2	_	145	_	μΑ
V_{HBUF}	buffered f/v voltage at HBUF	f _{H(min)}	_	2.55	_	V
	(pin 27)	f _{H(max)}	_	0.5	_	V

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Phase adjustme	ents and corrections via PLL1 an	d PLL2	1	1	-	1
HPOS	horizontal position (referenced	register HPOS = 0 _{DEC}	_	-13	_	%
	to horizontal period)	register HPOS = 127 _{DEC}	_	0	_	%
		register HPOS = 255 _{DEC}	_	13	_	%
HPINBAL	horizontal pin unbalance correction via HPLL2	register HPINBAL = 0 _{DEC} ; note 6	_	-1.2	_	%
	(referenced to horizontal period)	register HPINBAL = 63 _{DEC} ; note 6	_	1.2	_	%
	register HPINBAL = 32 _{DEC}		_	0.02	_	%
HPARAL	correction (referenced to note 6		_	-1.2	_	%
	horizontal period)	register HPARAL = 63 _{DEC} ; note 6	_	1.2	_	%
		register HPARAL = 32 _{DEC} ; note 6	_	0.02	_	%
HMOIRE	relative modulation of horizontal position by	register HMOIRE = 0 _{DEC} ; control bit MOD = 0	_	0	_	%
	½ horizontal frequency;phase alternates with½ vertical frequency	register HMOIRE = 63 _{DEC} ; control bit MOD = 0	-	0.07	_	%
	moire cancellation off	control bit MOD = 1	_	0	_	%
PLL2 phase det	ector [HFLB (pin 1) and HPLL2 (pin 30)]				
ФРLL2	PLL2 control (advance of horizontal drive with respect to middle of horizontal flyback)	maximum advance; register HPINBAL = 32 _{DEC} ; register HPARAL = 32 _{DEC}	36	_	_	%
		minimum advance; register HPINBAL = 32 _{DEC} ; register HPARAL = 32 _{DEC}	_	7	_	%
I _{PLL2}	PLL2 control current		_	75	_	μΑ
S _{PLL2}	relative sensitivity of PLL2 phase shift related to horizontal period		-	28	_	mV/%
V _{PROT(HPLL2)}	maximum voltage for PLL2 protection mode/soft start		_	4.4	_	V
I _{charge} (HPLL2)	charge current for external capacitor during soft start	V _{HPLL2} < 3.7 V	_	1	_	μΑ
I _{discharge(HPLL2)} discharge charge current for external capacitor during soft down		V _{HPLL2} < 3.7 V	_	_	μΑ	

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
HORIZONTAL FLYE	BACK INPUT [HFLB (PIN 1)]			-1	•	'
V _{HFLB}	positive clamping level	I _{HFLB} = 5 mA	_	5.5	_	V
	negative clamping level	I _{HFLB} = -1 mA	_	-0.75	_	V
I _{HFLB}	positive clamping current		_	_	6	mA
	negative clamping current		_	_	-2	mA
V _{HFLB}	slicing level		_	2.8	_	V
Output stage fo	or line driver pulses [HDRV (pin 8	3)]				
OPEN COLLECTOR	R OUTPUT STAGE					
V_{HDRV}	saturation voltage	I _{HDRV} = 20 mA	_	_	0.3	V
	$I_{HDRV} = 60 \text{ mA}$		_	_	0.8	V
I _{leakage(HDRV)}	ge(HDRV) output leakage current V _{HDRV} = 16 V		_	_	10	μΑ
AUTOMATIC VARIA	ATION OF DUTY CYCLE			!	•	'
t _{HDRV(OFF)} /t _H	relative t _{OFF} time of HDRV output; measured at	$I_{HDRV} = 20 \text{ mA};$ $f_H = 31.45 \text{ kHz}; \text{ see Fig.16}$	42	45	48	%
	V _{HDRV} = 3 V; HDRV duty cycle is modulated by the relation	I _{HDRV} = 20 mA; f _H = 58 kHz; see Fig.16	45.5	48.5	51.5	%
	I _{HREF} /I _{VREF}	I_{HDRV} = 20 mA; f_H = 110 kHz; see Fig.16	49	52	55	%
X-ray protectio	n [XRAY (pin 2)]			•	•	•
V _{XRAY}	slicing voltage level for latch		6.22	6.39	6.56	V
t _{W(XRAY)}	minimum width of trigger pulse		_	_	30	μs
R _{I(XRAY)}	input resistance at XRAY	V _{XRAY} < 6.38 V + V _{BE}	500	_	_	kΩ
	(pin 2)	V _{XRAY} > 6.38 V + V _{BE}	_	5	_	kΩ
		standby mode	_	5	_	kΩ
XRAY _{RESET}	reset of X-ray latch	pin 9 open or connected to GND	set cont	rol bit SOI	FTST via I	² C-bus
		pin 9 connected to V _{CC} via R _{XSEL}	switch c	off V _{CC} , the	en re-apply	y V _{CC}
V _{CC,XRAY}	minimum supply voltage for correct function of X-ray latch	pin 9 connected to V _{CC} via R _{XSEL}	_	_	4	V
	maximum supply voltage for reset of X-ray latch		2	-	-	V
R _{XSEL}	external resistor at pin 9	no reset via I ² C-bus	56	_	130	kΩ

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT		
Vertical oscilla	tor (oscillator frequency in applic	ation without adjustment o	of free-ru	nning fre	quency f _v	₍₍₀₎)		
f_V	free-running frequency	R_{VREF} = 22 k Ω ; C_{VCAP} = 100 nF	40	42	43.3	Hz		
$f_{V(O)}$	vertical frequency catching range	constant amplitude; note 7	50	_	160	Hz		
V _{VREF}	voltage at reference input for vertical oscillator		_	3.0	_	V		
t _{d(scan)}	delay between trigger pulse	control bit VBLK = 0	220	260	300	μs		
	and start of ramp at VCAP (pin 24) (width of vertical blanking pulse)	control bit VBLK = 1	305	350	395	μs		
I _{VAGC}	currents of amplitude control control bit AGCDIS = 0		±120	±200	±300	μΑ		
	control bit AGCDIS = 1		_	0	_	μΑ		
C _{VAGC}	external capacitor at VAGC (pin 22)		150	_	220	nF		
Differential ver	tical current outputs		•	•		•		
ADJUSTMENT OF	VERTICAL SIZE INCLUDING VGA AND	EHT COMPENSATION (see Fig:	s 3 to 7)					
VGAIN	vertical size without VGA overscan (referenced to nominal vertical size)	register VGAIN = 0 _{DEC} ; register VSIZE = 127 _{DEC} ; bit VOVSCN = 0; note 8	_	70	_	%		
		register VGAIN = 63 _{DEC} ; register VSIZE = 127 _{DEC} ; bit VOVSCN = 0; note 8	-	100	_	%		
VSIZE	vertical size without VGA overscan (referenced to nominal vertical size)	register VSIZE = 0 _{DEC} ; register VGAIN = 63 _{DEC} ; bit VOVSCN = 0; note 8	-	60	_	%		
		register VSIZE = 127 _{DEC} ; register VGAIN = 63 _{DEC} ; bit VOVSCN = 0; note 8	-	100	_	%		
VSIZE _{VGA}	vertical size with VGA overscan (referenced to nominal vertical size)	register VSIZE = 0 _{DEC} ; register VGAIN = 63 _{DEC} ; bit VOVSCN = 1; note 8	-	70	_	%		
		register VSIZE = 127 _{DEC} ; register VGAIN = 63 _{DEC} ; bit VOVSCN = 1; note 8	115.9	116.8	117.7	%		
VSMOD	EHT compensation on vertical	$I_{VSMOD} = 0$	_	0	_	%		
	size via VSMOD (pin 21) (referenced to 100% vertical size)	I _{VSMOD} = -120 μA	_	-7	_	%		
I _{VSMOD}	input current (pin 21)	VSMOD = 0	_	0	_	μΑ		
		VSMOD = −7%	_	-120	_	μΑ		
R _{VSMOD}	input resistance		300	500	Ω			
V_{VSMOD}	reference voltage at input		- 5.0 -					

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SYMBOL			MIN.	TYP.	MAX.	UNIT
f _{RVSMOD}	roll-off frequency (-3 dB)	I _{VSMOD} = -60 μA + 15 μA (RMS)	1	_	_	MHz
ADJUSTMENT OF	VERTICAL POSITION (see Figs 3 to 7)			·		•
VOFFS	vertical position (referenced to	register VOFFS = 0 _{DEC}	_	-4	_	%
	100% vertical size)	register VOFFS = 15 _{DEC}	_	4	-	%
		register VOFFS = 8 _{DEC}	_	0.25	_	%
VPOS	vertical position (referenced to	register VPOS = 0 _{DEC}	_	-11.5	_	%
	100% vertical size)	register VPOS = 127 _{DEC}	_	11.5	_	%
		register VPOS = 64 _{DEC}	_	0.09	_	%
ADJUSTMENT OF	VERTICAL LINEARITY (see Figs 6 and	27)	•	•	•	•
VLIN	vertical linearity (S-correction)	register VLIN = 0 _{DEC} ; control bit VSC = 0; note 8	_	2	_	%
		register VLIN = 15 _{DEC} ; control bit VSC = 0; note 8	_	46	_	%
		register VLIN = X _{DEC} ; control bit VSC = 1; note 8	_	0	_	%
δVLIN	symmetry error of S-correction	maximum VLIN	_	-	±0.7	%
ADJUSTMENT OF	VERTICAL LINEARITY BALANCE (see F	ig.7)		•	•	•
VLINBAL	vertical linearity balance (referenced to 100% vertical	register VLINBAL = 0 _{DEC} ; note 8	-1.85	-1.40	-0.95	%
	size)	register VLINBAL = 15 _{DEC} ; note 8	0.95	1.40	1.85	%
		register VLINBAL = 8 _{DEC} ; note 8	_	0.08	_	%
VMOIRE	modulation of vertical picture position by $\frac{1}{2}$ vertical	register VMOIRE = 0 _{DEC} ; control bit MOD = 0	_	0	_	%
	frequency (related to 100% vertical size)	register VMOIRE = 63 _{DEC} ; control bit MOD = 0	_	0.08	_	%
	moire cancellation off	control bit MOD = 1	_	0	_	%
Vertical output	stage [VOUT1 (pin 13) and VOUT	2 (pin 12)] ; see Fig.27	'		•	'
$\Delta I_{VOUT(nom)}$	nominal differential output current (peak-to-peak value) (ΔI _{VOUT} = I _{VOUT1} – I _{VOUT2})	nominal settings; note 8	0.76	0.85	0.94	mA
I _{VOUT1(max)} , I _{VOUT2(max)}	maximum output current at pins VOUT1 and VOUT2	control bit VOVSCN = 1	0.54	0.6	0.66	mA
V_{VOUT1}, V_{VOUT2}	allowed voltage at outputs		0	1-	4.2	V
$\delta_{V(offset)}$	maximum offset error of vertical output currents	nominal settings; note 8	_	_	±2.5	%
$\delta_{V(lin)}$	maximum linearity error of vertical output currents	nominal settings; note 8	_	_	±1.5	%

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT	
EW drive outpu	t		'		•	'	
EW DRIVE OUTPU	IT STAGE (see Figs 8 to 11) [EWDR	V (PIN 11)]					
V _{const} (EWDRV)	bottom output voltage at pin EWDRV (internally stabilized)	register HPIN = 0 _{DEC} ; register HTRAP = 32 _{DEC} ; register HSIZE = 255 _{DEC} ; control bit VSC = 1	1.05	1.2	1.35	V	
	maximum output voltage	note 9	7.0	_	_	V	
I _{EWDRV}			_	_	<u>+2</u>	mA	
TC _{EWDRV}	temperature coefficient of output signal		_	_	600	10 ⁻⁶ /K	
$V_{\text{HPIN}(\text{EWDRV})}$	horizontal pincushion	register HPIN = 0 _{DEC} ; control bit VSC = 1; note 8	_	0.04	_	V	
		register HPIN = 63 _{DEC} ; control bit VSC = 1; note 8	_	1.42	_	V	
V _{HCORT(EWDRV)}	horizontal corner correction at top of picture	register HCORT = 0 _{DEC} ; control bit VSC = 0; note 8	_	0.2	_	V	
		register HCORT = 63 _{DEC} ; control bit VSC = 0; note 8	_	-0.64	_	V	
		register HCORT = X _{DEC} ; control bit VSC = 1; note 8	_	0	_	V	
V _{HCORB(EWDRV)}	horizontal corner correction at bottom of picture	register HCORB = 0 _{DEC} ; control bit VSC = 0; note 8	_	0.2	_	V	
		register HCORB = 63 _{DEC} ; control bit VSC = 0; note 8	_	-0.64	_	V	
		register HCORB = X _{DEC} ; control bit VSC = 1; note 8	_	0	_	V	
V _{HTRAP(EWDRV)}	horizontal trapezium correction	register HTRAP = 63 _{DEC} ; note 8	_	-0.5	_	V	
		register HTRAP = 0 _{DEC} ; note 8	_	0.5	_	V	
		register HTRAP = 32 _{DEC} ; note 8	_	-0.01	_	V	
V _{HSIZE} (EWDRV)	horizontal size	register HSIZE = 255 _{DEC} ; note 8	_	0.13	_	V	
		register HSIZE = 0 _{DEC} ; note 8	_	3.6	_	V	
V _{HEHT(EWDRV)}	EHT compensation on	I _{HSMOD} = 0; note 8	_	0.02	_	V	
	horizontal size via HSMOD (pin 31)		_	0.69	_	V	
I _{HSMOD}	input current (pin 31)	V _{HEHT} = 0.02 V	_	0	_	μΑ	
		V _{HEHT} = 0.69 V	-	-120	-	μΑ	
R _{HSMOD}	input resistance		300		- 500		
V _{HSMOD(EWDRV)}	reference voltage at input	$I_{HSMOD} = 0$	_	5.0	_	V	

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
f _{RHSMOD}	roll-off frequency (-3 dB)	I _{HSMOD} = -60 μA + 15 μA (RMS)	1	_	_	MHz
TRACKING OF EWI	DRV OUTPUT SIGNAL WITH f _H PROPO	ORTIONAL VOLTAGE				
f _{H(MULTI)}	f _H range for tracking		15	_	80	kHz
V _{PAR(EWDRV)}	parabola amplitude at EWDRV (pin 11)	I_{HREF} = 1.052 mA; f_{H} = 31.45 kHz; control bit FHMULT = 1; note 10	_	0.72	-	V
		I _{HREF} = 2.341 mA; f _H = 70 kHz; control bit FHMULT = 1; note 10	-	1.42	-	V
		function disabled; control bit FHMULT = 0; note 10	_	1.42	_	V
δV_{EWDRV}	linearity error of f _H tracking		_	_	8	%
Output for asym	metric EW corrections [ASCOR	(pin 20)]				
V _{HPARAL} (ASCOR)	vertical sawtooth voltage for EW parallelogram correction	register HPARAL = 0 _{DEC} ; note 8	_	-0.825	_	V
		register HPARAL = 63 _{DEC} ; note 8	_	0.825	_	V
		register HPARAL = 32 _{DEC} ; note 8	-	0.05	_	V
V _{HPINBAL} (ASCOR)	vertical parabola for pin unbalance correction	register HPINBAL = 0 _{DEC} ; note 8	-	-1.0	_	V
		register HPINBAL = 63 _{DEC} ; note 8	-	1.0	_	V
		register HPINBAL = 32 _{DEC} ; note 8	_	0.05	_	V
V _{ASCOR(p-p)}	maximum output voltage swing (peak-to-peak value)		-	4	_	V
V _{ASCOR(max)}	maximum output voltage		_	6.5	_	V
V _{c(ASCOR)}	centre voltage		_	4.0	_	V
V _{ASCOR(min)}	minimum output voltage		_	1.9	_	V
I _{ASCOR(max)}	maximum output current	V _{ASCOR} ≥ 1.9 V	_	-1.5	_	mA
I _{ASCOR max(sink)}	maximum output sink current	V _{ASCOR} ≥ 1.9 V	_	50	_	μΑ

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Focus section	[FOCUS (pin 32)]; see Figs 15 and	1 28	'		•	•
t _{precor}	pre-correction of phase for horizontal focus parabola	register HFOCAD = 0 _{DEC} ; see Fig.28	_	300	_	ns
		register HFOCAD = 1 _{DEC} ; see Fig.28	_	350	_	ns
		register HFOCAD = 2 _{DEC} ; see Fig.28	_	400	_	ns
		register HFOCAD = 3 _{DEC} ; see Fig.28	_	450	_	ns
t _{hflyback(min)}			1.9	_	_	μs
t _{hflyback(max)}	maximum width of horizontal flyback pulse		_	_	5.5	μs
t _{hflyback(off)}	minimum width of horizontal flyback pulse for operation without pre-correction		_	7.5	_	μs
V _{HFOCUS(p-p)}	amplitude of horizontal focus	register HFOCUS = 0 _{DEC}	_	0.06	_	V
	parabola (peak-to-peak value) register HFOCUS = 31 _D		_	3.3	Ī-	V
V _{VFOCUS(p-p)}	amplitude of vertical parabola (peak-to-peak value)	register VFOCUS = 0 _{DEC} ; note 8	_	0.02	_	V
		register VFOCUS = 15 _{DEC} ; note 8	_	1.1	_	V
V _{FOCUS(max)}	maximum output voltage	I _{FOCUS} = 0	6.15	6.4	6.65	V
V _{FOCUS(min)}	minimum output voltage	I _{FOCUS} = 0	1.0	1.3	1.6	V
I _{FOCUS(max)}	maximum output current		±1.5	_	_	mA
C _{FOCUS}	maximum capacitive load at FOCUS (pin 32)		_	_	20	pF
B+ control sec	tion (see Figs 22 and 23)				•	•
TRANSCONDUCTA	ANCE AMPLIFIER [BIN (PIN 5) AND BO	P (PIN 3)]				
V _{BIN}	input voltage		0	_	5.25	V
I _{BIN(max)}	maximum input current		_	_	±1	μΑ
V _{ref(int)}	reference voltage at internal non-inverting input of OTA		2.37	2.5	2.58	V
V _{BOP(min)}	minimum output voltage		_	_	0.5	V
V _{BOP(max)}	maximum output voltage	I _{BOP} < 1 mA	5.0	5.3	5.6	V
I _{BOP(max)}	maximum output current		_	±500	_	μΑ
g	transconductance of OTA	note 11	30	50	70	mS
G _{open}	open-loop gain	note 12	-	86	_	dB
C _{BOP}	minimum value of capacitor at BOP (pin 3)		10	-	_	nF

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SYMBOL	OL PARAMETER CONDITIONS		MIN.	TYP.	MAX.	UNIT
VOLTAGE COMPARA	ATOR [BSENS (PIN 4)]		!	'	•	
V _{BSENS}	voltage range of positive comparator input		0	_	5	V
V _{BOP}	voltage range of negative comparator input		0	_	5	V
I _{BSENS}	maximum leakage current	discharge disabled	_	_	-2	μΑ
OPEN COLLECTOR	OUTPUT STAGE [BDRV (PIN 6)]					
I _{BDRV(max)}	maximum output current	note 13	20	_	_	mA
I _{leakage(BDRV)}	output leakage current	V _{BDRV} = 16 V	_	_	3	μΑ
V _{sat(BDRV)}	saturation voltage	I _{BDRV} < 20 mA	_	_	300	mV
t _{off(min)}	minimum off-time		_	250	_	ns
$t_{d(BDRV)}$	delay between BDRV pulse and HDRV pulse	measured at V _{HDRV} , V _{BDRV} = 3 V	_	500	_	ns
BSENS DISCHARG	E CIRCUIT					
V _{STOP(BSENS)}	discharge stop level	capacitive load; I _{BSENS} = 0.5 mA	0.85	1.0	1.15	V
I _{DISC(BSENS)}	discharge current	V _{BSENS} > 2.5 V	4.5	6.0	7.5	mA
V _{RESTART(BSENS)}	threshold voltage for restart	fault condition	1.2	1.3	1.4	V
C _{BSENS}	minimum value of capacitor at BSENS (pin 4)		2	_	_	nF
Internal referenc	e, supply voltage, soft start and	l protection	•	•		•
V _{STAB(VCC)}	external supply voltage for complete stabilization of all internal references		9.2	_	16	V
I _{VCC}	supply current		_	70	_	mA
I _{VCC}	standby supply current	STDBY = 1; V _{PLL2} < 1 V; 3.5 V < V _{CC} < 16 V	_	9	-	mA
PSRR	power supply rejection ratio of internal supply voltage	f = 1 kHz	50	_	-	dB
V _{blank(VCC)}	V _{CC} level for activation of continuous blanking	V _{CC} decreasing from 12 V	8.2	8.6	9.0	V
	minimum V _{CC} level for function of continuous blanking	V _{CC} decreasing from 12 V	2.5	3.5	4.0	V
V _{on(VCC)}	V _{CC} level for activation of HDRV, BDRV, VOUT1/2 and HUNLOCK		7.9	8.3	8.7	V
V _{off(VCC)}	V _{CC} level for deactivation of BDRV, VOUT1/2 and HUNLOCK; sets also register SOFTST	V _{CC} decreasing from above typical 8.3 V	7.7	8.1	8.5	V

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
THRESHOLDS DER	IVED FROM HPLL2 VOLTAGE		•		•	•
V _{blank(HPLL2)}	upper limit for continuous blanking		_	4.6	_	V
V _{bduty(HPLL2)}	upper limit for variation of BDRV duty cycle		_	4.0	_	V
	lower limit for variation of BDRV duty cycle		_	3.2	_	V
V _{hduty(HPLL2)}	upper limit for variation of HDRV duty cycle		_	3.2	_	V
	lower limit for variation of HDRV duty cycle		_	1.8	_	V
V _{standby(HPLL2)}	upper voltage limit for standby		_	1	-	V

Notes to the characteristics

- 1. For duration of vertical blanking pulse see Row Head "Vertical oscillator (oscillator frequency in application without adjustment of free-running frequency fv(o))".
- 2. Continuous blanking at CLBL (pin 16) will be activated, if one of the following conditions is true:
 - a) No horizontal flyback pulses at HFLB (pin 1) within a line
 - b) X-ray protection is triggered
 - c) Voltage at HPLL2 (pin 30) is low during soft start
 - d) Supply voltage at V_{CC} (pin 10) is low
 - e) PLL1 unlocked while frequency-locked loop is in search mode.
- 3. Oscillator frequency is f_{min} when no sync input signal is present (no continuous blanking at pins 16 and 17).
- 4. Loading of HPLL1 (pin 26) is not allowed.
- 5. Voltage at HPLL1 (pin 26) is fed to HBUF (pin 27) via a buffer. Disturbances caused by horizontal sync are removed by an internal sample-and-hold circuit.
- 6. All vertical and EW adjustments according note 8, but VSIZE = 80% (register VSIZE = 63_{DEC}, VGAIN = 63_{DEC} and control bit VOVSCN = 0_{DEC}).
- 7. Value of resistor at VREF (pin 23) may not be changed.
- 8. All vertical and EW adjustments are specified at nominal vertical settings; unless otherwise specified, which means:
 - a) VSIZE = 100% (register VSIZE = 127_{DEC}, VGAIN = 63_{DEC} and control bit VOVSCN = 0_{DEC})
 - b) VSMOD = 0 (no EHT compensation)
 - c) VPOS centred (register VPOS = 64_{DEC})
 - d) VLIN = 0 (register $VLIN = X_{DEC}$ and control bit $VSC = 1_{DEC}$)
 - e) VLINBAL = 0 (register VLINBAL = 8_{DEC})
 - f) FHMULT = 0
 - g) HPARAL = 0 (register $HPARAL = 32_{DEC}$)
 - h) HPINBAL = 0 (register HPINBAL = 32_{DEC})
 - i) Vertical oscillator synchronized.
- 9. The output signal at EWDRV (pin 11) may consist of h-pincushion + corner correction + DC shift + trapezium correction. If the VOVSCN control bit is set, and the VPOS adjustment is set to an extreme value, the tip of the

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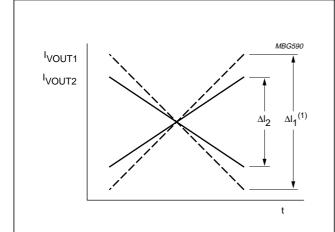
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parabola may be clipped at the upper limit of the EWDRV output voltage range. The waveform of corner correction will clip if the vertical sawtooth adjustment exceeds 110% of the nominal setting.

- 10. If f_H tracking is enabled, the amplitude of the complete EWDRV output signal (h-pincushion + corner correction + DC shift + trapezium) will be changed proportional to I_{HREF}. The EWDRV low level of 1.2 V remains fixed.
- 11. First pole of transconductance amplifier is 5 MHz without external capacitor (will become the second pole, if the OTA operates as an integrator).
- 12. Open-loop gain is $\frac{V_{BOP}}{V_{BIN}}$ at f = 0 with no resistive load and C_{BOP} = 10 nF (from BOP (pin 3) to GND).
- 13. The recommended value for the pull-up resistor at pin 6 (BDRV) is 1 k Ω .

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Vertical and EW adjustments

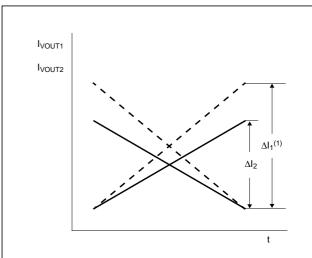


(1) ΔI_1 is the maximum amplitude setting at register VSIZE = 127_{DEC} , register VGAIN = 63_{DEC} , control bit VOVSCN = 0.

$$VSIZE = \frac{\Delta I_2}{\Delta I_1} \times 100\%$$

$$VSMOD = \frac{\Delta I_2}{\Delta I_1} \times 100\%$$

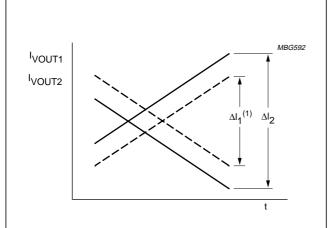
Fig.3 Adjustment of vertical size.



(1) Δl_1 is the maximum amplitude setting at register VSIZE = 127_{DEC} , register VGAIN = 63_{DEC} , control bit VOVSCN = 0.

$$VGAIN = \frac{\Delta I_2}{\Delta I_1} \times 100\%$$

Fig.4 Adjustment of vertical size.

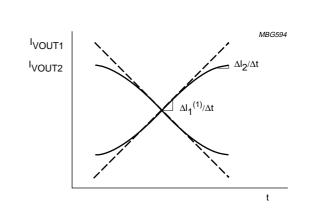


(1) ΔI_1 is the maximum amplitude setting at register VSIZE = 127_{DEC} and register VGAIN = 63_{DEC}.

$$VPOS = \frac{\Delta I_2 - \Delta I_1}{2 \times \Delta I_2} \times 100\%$$

$$VOFFS \,=\, \frac{\Delta I_2 - \Delta I_1}{2 \times \Delta I_1} \times 100\%$$

Fig.5 Adjustment of vertical position.

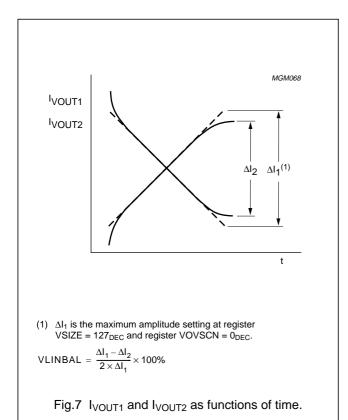


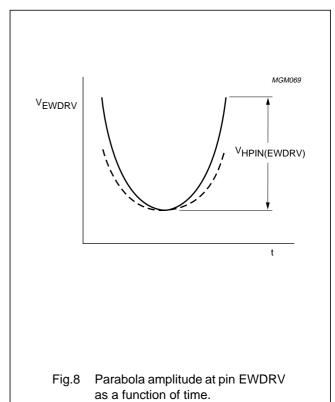
(1) ΔI_1 is the maximum amplitude setting at register VSIZE = 127_{DEC} and VLIN = 0%.

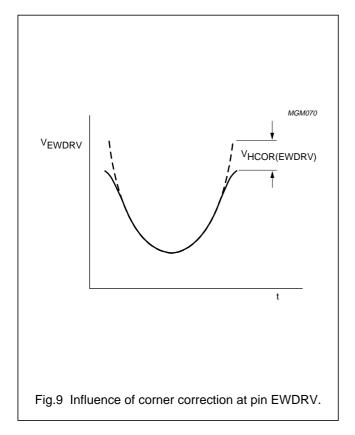
$$VLIN = \frac{\Delta I_1 - \Delta I_2}{\Delta I_1} \times 100\%$$

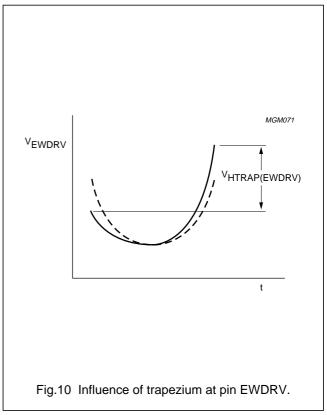
Fig.6 I_{VOUT1} and I_{VOUT2} as functions of time.

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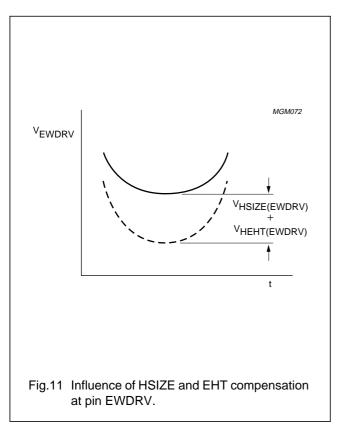


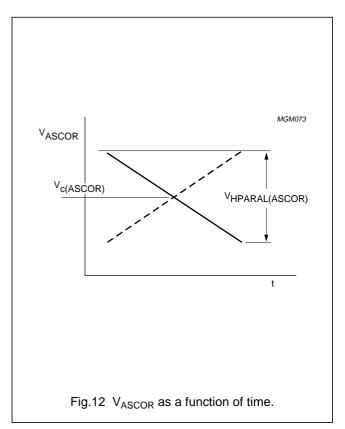


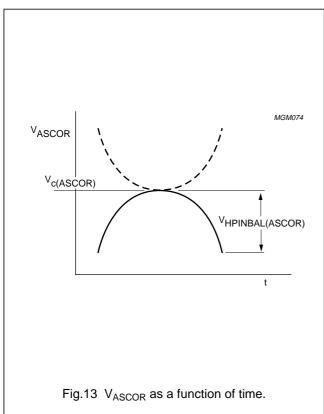




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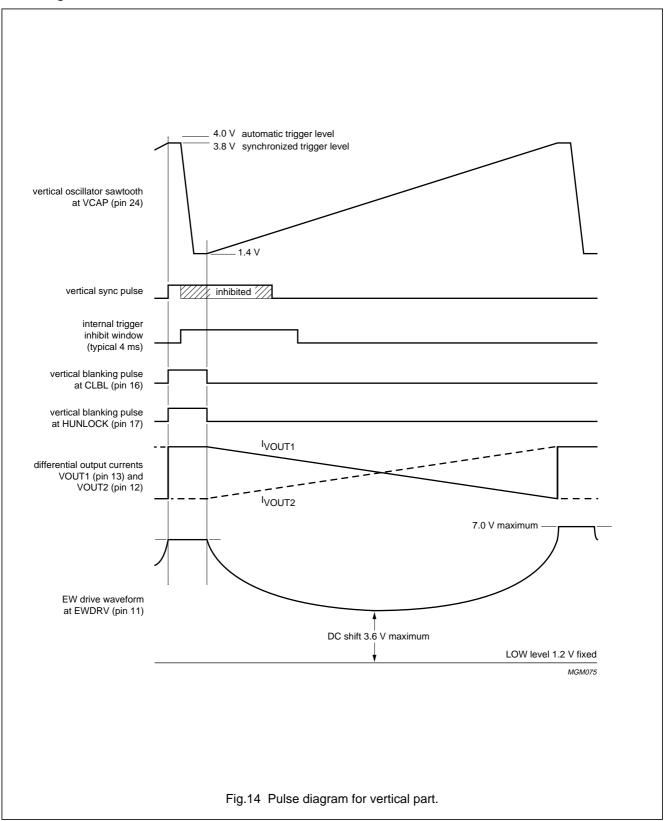




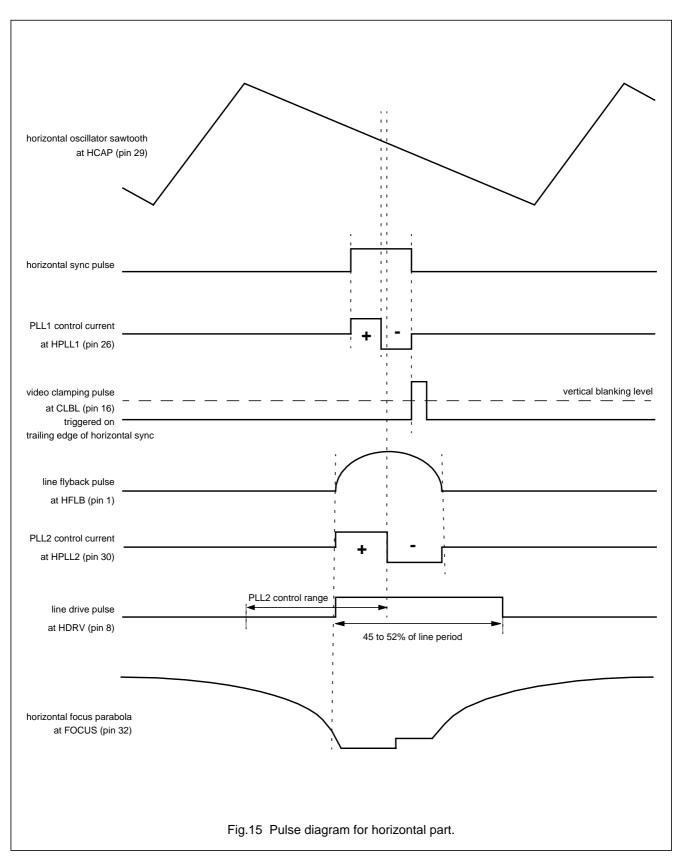


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Pulse diagrams

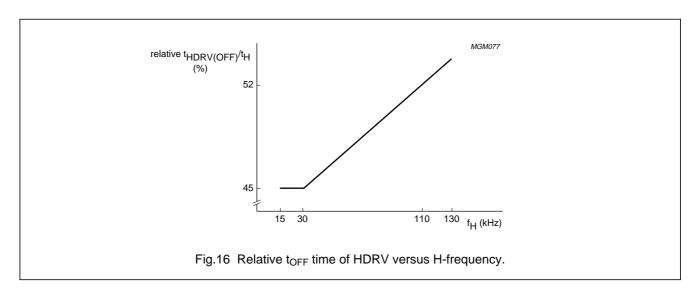


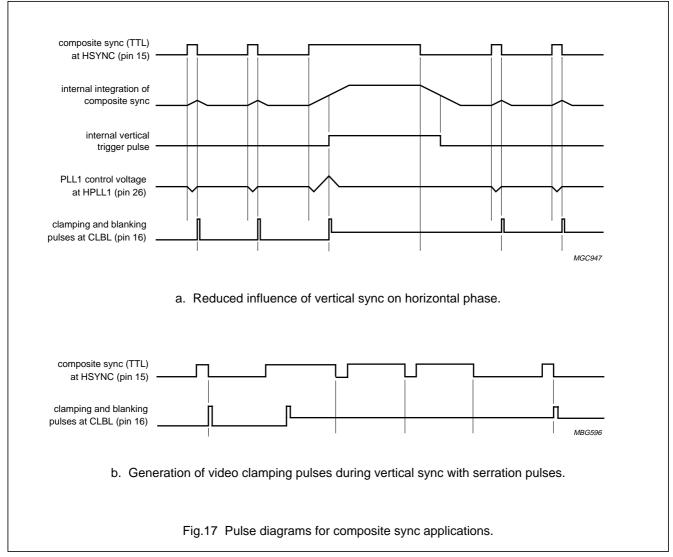
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I²C-BUS PROTOCOL

I²C-bus format

Data format

S ⁽¹⁾	SLAVE ADDRESS ⁽²⁾	A ⁽³⁾	SUBADDRESS ⁽⁴⁾	A ⁽³⁾	DATA ⁽⁵⁾	A ⁽³⁾	P ⁽⁶⁾
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Notes

- 1. S = START condition.
- 2. SLAVE ADDRESS (MAD) = 1000 1100.
- 3. A = acknowledge, generated by the slave. No acknowledge, if the supply voltage is below 8.2 V for start-up and 8.0 V for shut-down procedure.
- 4. SUBADDRESS (SAD).
- 5. DATA, if more than 1 byte of DATA is transmitted, then **no** auto-increment of the significant subaddress is performed.
- 6. P = STOP condition.
- Clock pulses according to the 400 kHz specification are accepted for 3.3 V and 5 V applications (reference level = 1.8 V).
- 8. Default register values after power-up are random. All registers have to be preset via software before the soft start is enabled.

Important: If register contents are changed during the vertical scan, this might result in a visible interference on the screen. The cause for this interference is the abrupt change of picture geometry which takes effect at random locations within the visible picture. To avoid this kind of interference, at least the adjustment of some critical geometry parameters need to be synchronized with the vertical flyback. The TDA4856 offers a feature to synchronize any I²C-bus adjustment with the internal vertical flyback pulse. For this purpose the IC offers two different modes for the handling of I²C-bus data.

- a) In the 'direct mode' any I²C-bus command is executed immediately after it was received (same behaviour as TDA4854). This mode should be used if many register values have to be changed subsequently, i.e. during start-up, mode change, etc., and while there is no picture visible on the screen.
- b) The 'buffered mode' is designed to avoid visible interferences on the screen during I²C-bus adjustments. The MSB of the register subaddress is used to select between 'direct mode' and 'buffered mode'. In the buffered mode, one received I²C-bus data byte is stored in an internal buffer before it is passed to the DAC section. The internal V-blanking pulse of the TDA4856 is used to synchronize the adjustment change with the vertical flyback. So the actual change of the picture size, position, geometry, etc. will take place during the vertical flyback period, and will thus be invisible. This mode should be used, if a single register has to be changed while the picture is visible, so i.e. for user adjustments.

Direct mode (MSB of I²C-bus register subaddress is logic 0)

Adjustment takes effect immediately after end of I²C-bus transmission

Number of transmissions per V-period is not limited

Should be used for start-up, mode change, etc., while screen is blanked.

Buffered mode (MSB of I²C-bus register subaddress is logic 1)

Received data are stored in an internal 8-bit buffer

Adjustment takes effect with first internal V-blank (VBL) pulse after end of transmission

Only one I²C-bus transmission is accepted after each V-blank

IC gives acknowledge for chip address, subaddress and data of a buffered transmission

After one buffered transmission, IC gives no acknowledge for further transmissions until next VBL pulse has occurred Buffered mode is disabled while IC is in standby mode

Buffered mode should be used for user adjustments while picture is visible.

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Table 4 List of I²C-bus controlled switches

BIT FUNCTION		SAD2		REC	GIST	ER A	SSIC	SNM	ENT	
FUNCTION	(HEX)	(HEX)	D7	D6	D5	D4	D3	D2	D1	D0
0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17)	0A	8A	Х	D6	#	#	#	#	#	#
1: only vertical and protection blanking available at CLBL and HUNLOCK										
0: AGC in vertical oscillator active	0B	8B	#	D6	#	#	#	#	#	#
1: AGC in vertical oscillator inhibited										
0: EW output independent of horizontal frequency	0B	8B	D7	#	#	#	#	#	#	#
1: EW output tracks with horizontal frequency										
0: VLIN, HCORT and HCORB adjustments enabled	02	82	Х	D6	#	#	#	#	#	#
1: VLIN, HCORT and HCORB adjustments forced to centre value										
0: horizontal and vertical moire cancellation enabled	08	88	D7	#	#	#	#	#	#	#
horizontal and vertical moire cancellation disabled										
0: vertical size 100%	0F	8F	Х	D6	#	#	#	#	#	#
1: vertical size 116.8% for VGA350										
0: trailing edge for horizontal clamp	09	89	#	D6	#	#	#	#	#	#
1: leading edge for horizontal clamp										
0: vertical blanking = 260 μs	09	89	D7	#	#	#	#	#	#	#
1: vertical blanking = 340 μs										
0: ASCOR disconnected from PLL2	04	84	Х	D6	#	#	#	#	#	#
1: ASCOR internally connected with PLL2										
0: internal power supply enabled	1A	9A	#	Х	Х	Х	Χ	Х	#	D0
1: internal power supply disabled										
0: soft start not released (pin 30 pulled to ground)	1A	9A	#	Х	Х	Х	Х	Х	D1	#
1: soft start is released (via pin 30, power-up)										
	0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK 0: AGC in vertical oscillator active 1: AGC in vertical oscillator inhibited 0: EW output independent of horizontal frequency 1: EW output tracks with horizontal frequency 0: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value 0: horizontal and vertical moire cancellation enabled 1: horizontal and vertical moire cancellation disabled 0: vertical size 100% 1: vertical size 116.8% for VGA350 0: trailing edge for horizontal clamp 1: leading edge for horizontal clamp 0: vertical blanking = 260 μs 1: vertical blanking = 340 μs 0: ASCOR disconnected from PLL2 1: ASCOR internally connected with PLL2 0: internal power supply enabled 1: internal power supply disabled 0: soft start not released (pin 30 pulled to ground)	0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK 0: AGC in vertical oscillator active 1: AGC in vertical oscillator inhibited 0: EW output independent of horizontal frequency 1: EW output tracks with horizontal frequency 0: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value 0: horizontal and vertical moire cancellation enabled 1: horizontal and vertical moire cancellation disabled 0: vertical size 100% 1: vertical size 116.8% for VGA350 0: trailing edge for horizontal clamp 1: leading edge for horizontal clamp 0: vertical blanking = 260 μs 1: vertical blanking = 340 μs 0: ASCOR disconnected from PLL2 1: ASCOR internally connected with PLL2 0: internal power supply enabled 1: internal power supply disabled 0: soft start not released (pin 30 pulled to ground)	FUNCTION (HEX) (HEX) 0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 0A 8A 1: only vertical and protection blanking available at CLBL and HUNLOCK 0B 8B 0: AGC in vertical oscillator active 0B 8B 1: AGC in vertical oscillator inhibited 0B 8B 0: EW output independent of horizontal frequency 0B 8B 1: EW output tracks with horizontal frequency 0C 82 0: VLIN, HCORT and HCORB adjustments forced to centre value 0C 82 0: horizontal and vertical moire cancellation enabled 0C 8B 1: horizontal and vertical moire cancellation disabled 0C 8C 0: vertical size 100% 0C 8F 1: vertical size 116.8% for VGA350 0C 8F 0: trailing edge for horizontal clamp 0C 8C 0: vertical blanking = 260 μs 0C 0C 8C 1: vertical blanking = 340 μs 0C 0C 8A 0: ASCOR disconnected from PLL2 0C 0C 0C 0C 1: internal power supply disabled 1A 9A <td>FUNCTION (HEX) (HEX) D7 0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 0A 8A X 1: only vertical and protection blanking available at CLBL and HUNLOCK 0B 8B # 0: AGC in vertical oscillator active 0B 8B # 1: AGC in vertical oscillator inhibited 0B 8B D7 1: EW output independent of horizontal frequency 0B 8B D7 1: EW output tracks with horizontal frequency 0B 8B D7 1: EW output tracks with horizontal frequency 0C 82 X 1: EW output tracks with horizontal frequency 0D 8B D7 1: EW output tracks with horizontal frequency 0C 8E X 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8E X 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD 2: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD BD</td> <td>FUNCTION C: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK C: AGC in vertical oscillator active C: AGC in vertical oscillator inhibited C: EW output independent of horizontal frequency C: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value C: horizontal and vertical moire cancellation disabled C: vertical size 116.8% for VGA350 C: trailing edge for horizontal clamp C: vertical blanking = 260 μs 1: vertical blanking = 340 μs C: ASCOR disconnected from PLL2 C: internal power supply enabled C: soft start not released (pin 30 pulled to ground) DA SAD THEX DA BA A A BA A A BA A BA A BA A</td> <td>FUNCTION C: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK C: AGC in vertical oscillator active C: EW output independent of horizontal frequency C: EW output independent of horizontal frequency C: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value C: horizontal and vertical moire cancellation enabled 1: vertical size 100% C: vertical size 116.8% for VGA350 C: trailing edge for horizontal clamp C: vertical blanking = 260 µs C: ASCOR disconnected from PLL2 C: internal power supply enabled C: soft start not released (pin 30 pulled to ground) DA BAA A D D6 # CHEX) D7 D6 D5 ASAD CHEX) D7 D6 D5 BAB C D7 # # # # # # # D6 # # # # D7 # # # # # D6 # # # # # D7 # # # # # D8 BB BD D7 # # # # # # # # # # # # #</td> <td>FUNCTION O: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK O: AGC in vertical oscillator active O: EW output independent of horizontal frequency O: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value O: horizontal and vertical moire cancellation disabled O: vertical size 116.8% for VGA350 O: trailing edge for horizontal clamp O: vertical blanking = 260 µs 1: ASCOR disconnected from PLL2 O: soft start not released (pin 30 pulled to ground) OA BAA X D6 # # # # # # # # # # # # #</td> <td>O: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK O: AGC in vertical oscillator active O: EW output independent of horizontal frequency O: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value O: horizontal and vertical moire cancellation enabled 1: horizontal and vertical moire cancellation disabled O: vertical size 116.8% for VGA350 O: trailling edge for horizontal clamp O: vertical blanking = 260 µs I: vertical blanking = 340 µs O: soft start not released (pin 30 pulled to ground) I: internal power supply disabled O: soft start not released (pin 30 pulled to ground) OA BAA X D6 # # # # ###########################</td> <td>FUNCTION O: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK O: AGC in vertical oscillator active O: EW output independent of horizontal frequency O: EW output independent of horizontal frequency O: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value O: horizontal and vertical moire cancellation enabled 1: vertical size 116.8% for VGA350 O: vertical blanking = 260 µs 1: vertical blanking = 340 µs O: soft start not released (pin 30 pulled to ground) O: soft start not released (pin 30 pulled to ground) OA 8A X D6 B # # # # ### ### ### ### ### ### ######</td> <td> Company Com</td>	FUNCTION (HEX) (HEX) D7 0: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 0A 8A X 1: only vertical and protection blanking available at CLBL and HUNLOCK 0B 8B # 0: AGC in vertical oscillator active 0B 8B # 1: AGC in vertical oscillator inhibited 0B 8B D7 1: EW output independent of horizontal frequency 0B 8B D7 1: EW output tracks with horizontal frequency 0B 8B D7 1: EW output tracks with horizontal frequency 0C 82 X 1: EW output tracks with horizontal frequency 0D 8B D7 1: EW output tracks with horizontal frequency 0C 8E X 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8E X 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD 1: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD 2: VIIN, HCORT and HCORB adjustments forced to centre value 0C 8B BD BD	FUNCTION C: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK C: AGC in vertical oscillator active C: AGC in vertical oscillator inhibited C: EW output independent of horizontal frequency C: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value C: horizontal and vertical moire cancellation disabled C: vertical size 116.8% for VGA350 C: trailing edge for horizontal clamp C: vertical blanking = 260 μs 1: vertical blanking = 340 μs C: ASCOR disconnected from PLL2 C: internal power supply enabled C: soft start not released (pin 30 pulled to ground) DA SAD THEX DA BA A A BA A A BA A BA A BA A	FUNCTION C: vertical, protection and horizontal unlock blanking available at CLBL and HUNLOCK (pins 16 and 17) 1: only vertical and protection blanking available at CLBL and HUNLOCK C: AGC in vertical oscillator active C: EW output independent of horizontal frequency C: EW output independent of horizontal frequency C: VLIN, HCORT and HCORB adjustments enabled 1: VLIN, HCORT and HCORB adjustments forced to centre value C: horizontal and vertical moire cancellation enabled 1: vertical size 100% C: vertical size 116.8% for VGA350 C: trailing edge for horizontal clamp C: vertical blanking = 260 µs C: ASCOR disconnected from PLL2 C: internal power supply enabled C: soft start not released (pin 30 pulled to ground) DA BAA A D D6 # 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Notes

- 1. STDBY and SOFTST bits can be reset by internal protection circuit.
- 2. X = don't care.
- 3. # = this bit is occupied by another function. If the register is addressed, the bit values for both functions must be transferred.
- 4. I²C-bus data can be transmitted either in direct mode or in buffered mode. This feature is controlled by the MSB of the register subaddress.
 - a) SAD1 is the register subaddress to be used for transmissions in direct mode.
 - b) SAD2 is the register subaddress to be used for transmissions in buffered mode.

1998 Oct 02

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Table 5 List of I²C-bus controlled functions

			SAD1	SAD2		REC	SIST	ER A	SSIC	MME	ENT		CONTROL		FUNCTION
FUNCTION	NAME	BITS	(HEX)	(HEX)	D7	D6	D5	D4	D3	D2	D1	D0	BIT	RANGE	TRACKS WITH
Horizontal size	HSIZE	8	01	81	D7	D6	D5	D4	D3	D2	D1	D0	_	0.1 to 3.6 V	
Horizontal position	HPOS	8	07	87	D7	D6	D5	D4	D3	D2	D1	D0	_	±13% of horizontal period	-
Horizontal pincushion	HPIN	6	0F	8F	Х	#	D5	D4	D3	D2	D1	D0	_	0 to 1.42 V	VSIZE, VOVSCN, VPOS, HSIZE and HSMOD
Horizontal trapezium correction	HTRAP	6	03	83	Х	Х	D5	D4	D3	D2	D1	D0	_	±500 mV (p-p)	VSIZE, VOVSCN, VPOS, HSIZE and HSMOD
Horizontal corner correction at top of picture	HCORT	6	04	84	Х	#	D5	D4	D3	D2	D1	D0	VSC	+15 to -46% of parabola amplitude	VSIZE, VOVSCN, VPOS, HSIZE and HSMOD
Horizontal corner correction at bottom of picture	HCORB	6	02	82	Х	#	D5	D4	D3	D2	D1	D0	VSC	+15 to -46% of parabola amplitude	VSIZE, VOVSCN, VPOS, HSIZE and HSMOD
Horizontal parallelogram	HPARAL	6	09	89	#	#	D5	D4	D3	D2	D1	D0	ACD	±1.2% of horizontal period	VSIZE, VOVSCN and VPOS
EW pin balance	HPINBAL	6	0B	8B	#	#	D5	D4	D3	D2	D1	D0	ACD	±1.2% of horizontal period	VSIZE, VOVSCN and VPOS
Vertical size	VSIZE	7	08	88	#	D6	D5	D4	D3	D2	D1	D0	_	60 to 100%	VSMOD
Vertical position	VPOS	7	0D	8D	Χ	D6	D5	D4	D3	D2	D1	D0	_	±11.5%	VSMOD
Vertical gain	VGAIN	6	0A	8A	Х	#	D5	D4	D3	D2	D1	D0		70% to 100%	
Vertical offset	VOFFS	4	0E	8E	#	#	#	#	D3	D2	D1	D0		±4%	
Vertical linearity	VLIN	4	05	85	D7	D6	D5	D4	#	#	#	#	VSC	−2 to −46%	VSIZE, VOVSCN, VPOS and VSMOD
Vertical linearity balance	VLINBAL	4	05	85	#	#	#	#	D3	D2	D1	D0	_	±1.4% of 100% vertical size	VSIZE, VOVSCN, VPOS and VSMOD
Moire cancellation via vertical position	VMOIRE	6	00	80	Х	Х	D5	D4	D3	D2	D1	D0	MOD	0 to 0.08% of vertical amplitude	_

monitors

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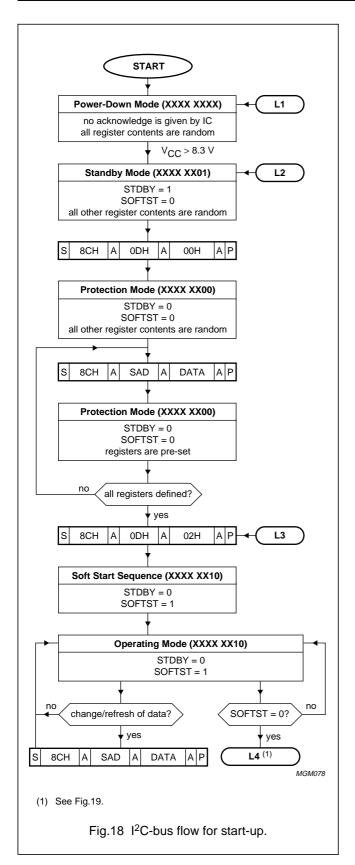
NAME	NAME BITS	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITC	DITO	SAD1	SAD2	SAD2 REGISTER ASSIGNMENT						ENT		CONTROL	DANCE	FUNCTION
INAIVIE		(HEX)	(HEX)	D7	D6	D5	D4	D3	D2	D1	D0	BIT	RANGE	TRACKS WITH																
HMOIRE	6	06	86	Х	X	D5	D4	D3	D2	D1	D0	MOD	0.07% of horizontal period	_																
VFOCUS	4	0E	8E	D7	D6	D5	D4	#	#	#	#	_	0 to 1.1 V	VSIZE, VOVSCN and VPOS																
HFOCUS	5	0C	8C	#	#	Χ	D4	D3	D2	D1	D0	_	0 to 3.3 V	_																
HFOCAD	2	0C	8C	D7	D6	Х	#	#	#	#	#		300 to 450 ns	-																
	VFOCUS HFOCUS	HMOIRE 6 VFOCUS 4 HFOCUS 5	HMOIRE 6 06 VFOCUS 4 0E HFOCUS 5 0C	NAME BITS (HEX) (HEX) HMOIRE 6 06 86 VFOCUS 4 0E 8E HFOCUS 5 0C 8C	NAME BITS (HEX) (HEX) D7 HMOIRE 6 06 86 X VFOCUS 4 0E 8E D7 HFOCUS 5 0C 8C #	NAME BITS (HEX) SAD2 (HEX) D7 D6 HMOIRE 6 06 86 X X VFOCUS 4 0E 8E D7 D6 D6 HFOCUS 5 0C 8C # #	NAME BITS (HEX) SAD1 (HEX) D7 D6 D5 HMOIRE 6 06 86 X X D5 VFOCUS 4 0E 8E D7 D6 D5 HFOCUS 5 0C 8C # X	NAME BITS (HEX) SAD1 (HEX) D7 D6 D5 D4 HMOIRE 6 06 86 X X D5 D4 VFOCUS 4 0E 8E D7 D6 D5 D4 HFOCUS 5 0C 8C # X D4	NAME BITS (HEX) SADT (HEX) D7 D6 D5 D4 D3 HMOIRE 6 06 86 X X D5 D4 D3 VFOCUS 4 0E 8E D7 D6 D5 D4 # HFOCUS 5 0C 8C # # X D4 D3	NAME BITS (HEX) SADT (HEX) D7 D6 D5 D4 D3 D2 HMOIRE 6 06 86 X X D5 D4 D3 D2 VFOCUS 4 0E 8E D7 D6 D5 D4 # # HFOCUS 5 0C 8C # # X D4 D3 D2	NAME BITS (HEX) SADT (HEX) D7 D6 D5 D4 D3 D2 D1 HMOIRE 6 06 86 X X D5 D4 D3 D2 D1 VFOCUS 4 0E 8E D7 D6 D5 D4 # # # # # # HFOCUS 5 0C 8C # X D4 D3 D2 D1	NAME BITS (HEX) SADT (HEX) D7 D6 D5 D4 D3 D2 D1 D0 HMOIRE 6 06 86 X X D5 D4 D3 D2 D1 D0 VFOCUS 4 0E 8E D7 D6 D5 D4 # # # # # # HFOCUS 5 0C 8C # X D4 D3 D2 D1 D0	NAME BITS (HEX) SAD1 (HEX) D7 D6 D5 D4 D3 D2 D1 D0 BIT HMOIRE 6 06 86 X X D5 D4 D3 D2 D1 D0 MOD VFOCUS 4 0E 8E D7 D6 D5 D4 # # # # # - # # X D4 D3 D2 D1 D0 - HFOCUS 5 0C 8C # # X D4 D3 D2 D1 D0 -	NAME BITS (HEX) SADT (HEX) D7 D6 D5 D4 D3 D2 D1 D0 D1 D0 BIT RANGE HMOIRE 6 06 86 X X D5 D4 D3 D2 D1 D0 MOD 0.07% of horizontal period VFOCUS 4 0E 8E D7 D6 D5 D4 # # # # # # - 0 to 1.1 V HFOCUS 5 0C 8C # # X D4 D3 D2 D1 D0 - 0 to 3.3 V																

Notes

- 1. X = don't care.
- 2. # = this bit is occupied by another function. If the register is addressed, the bit values for both functions must be transferred.
- 3. I²C-bus data can be transmitted either in direct mode or in buffered mode. This feature is controlled by the MSB of the register subaddress.
 - a) SAD1 is the register subaddress to be used for transmissions in direct mode.
 - b) SAD2 is the register subaddress to be used for transmissions in buffered mode.

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Remarks to Fig.18:

 V_{CC} < 8.3 V: As long as the supply is too low for correct operation, the IC will give no acknowledge due to internal power-on reset.

Supply current is 9 mA or less.

 V_{CC} > 8.3 V: The internal POR has ended and the IC is in standby mode:

Control bits STDBY and SOFTST are reset to their start values

All other register contents are random

Pin HUNLOCK is HIGH.

Set control bit STDBY = 0 to enable internal power supply.

Supply current increases from 9 to 70 mA.

Below 8.6 V register SOFTST cannot be set by I²C-bus.

Output stages are disabled, except VOUT1,2.

Pin HUNLOCK is HIGH.

Set all registers to defined values.

Due to hardware configuration of the IC (no auto-increment) any register setting needs a complete 3-byte I²C-bus data transfer:

Start-Chip address-SubADdress-DATA-StoP.

Before starting the soft start sequence a delay of minimum 80 ms is necessary to obtain correct function of horizontal drive!

Set control bit SOFTST = 1 to enable the soft start sequence:

HDRV duty cycle increases

BDRV duty cycle increases

PLL1 and PLL2 are enabled.

IC is in full operation. Pin HUNLOCK is LOW if PLL1 is locked.

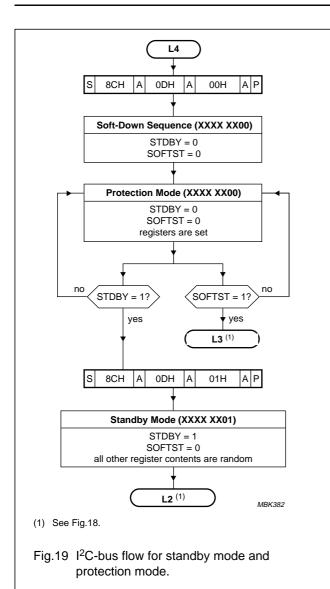
Any change of register content will result in immediate change of output behaviour!

Changing the control bit SOFTST to logic 0 is the only way (except power-down via pin V_{CC}) to leave the operating mode.

For starting the soft-down sequence see **L4** of Fig.19.

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Remarks to Fig.19:

Set control bit SOFTST = 0 to start the soft-down sequence:

BDRV duty cycle decreases

HDRV duty cycle decreases.

Protection mode:

Pins HDRV and BDRV are floating

Continuous blanking at pin CLBL is active

Pin HUNLOCK is floating

PLL1 and PLL2 are disabled

Register contents are kept in internal memory.

Protection mode can be left by 3 ways:

- Entering standby mode by setting of control bits SOFTST = 0 and STDBY = 1
- Starting soft start sequence by setting of control bit SOFTST = 1 (STDBY = don't care)
- 3. Supply voltage below 8.1 V.

Set control bit STDBY = 1 to enter the standby mode. Standby Mode:

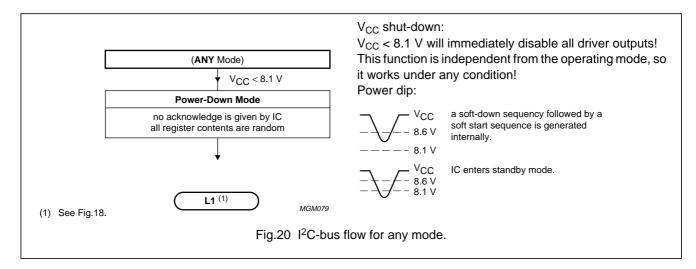
Driver outputs are floating (same as protection mode)

Supply current is 9 mA

Only I²C-bus section and protection circuits are operative

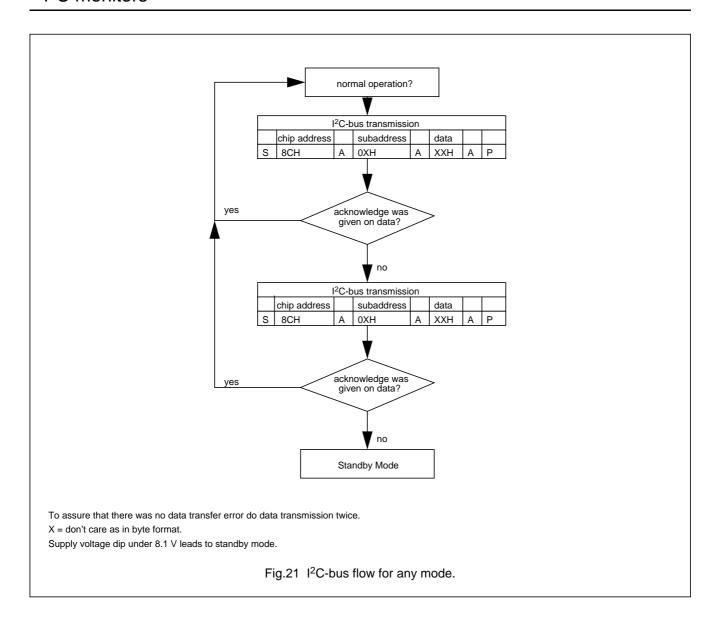
Contents of all registers except STDBY and SOFTST are lost.

See **L2** of Fig.18 for continuation.



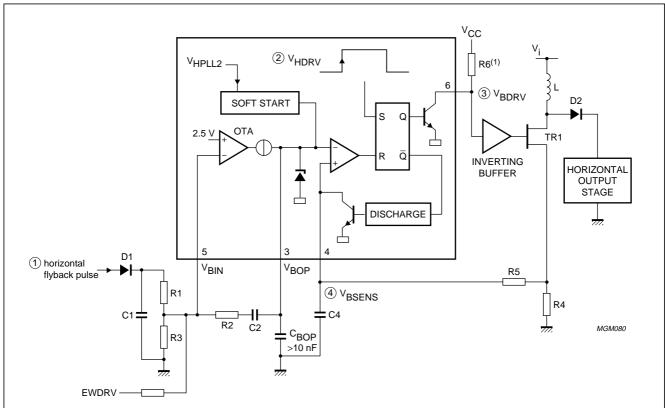
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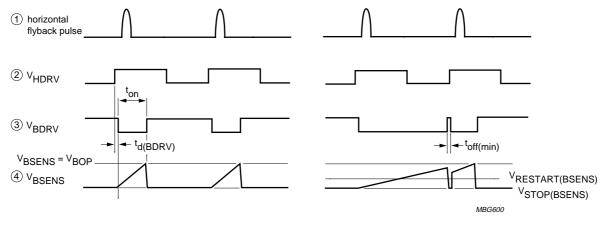
APPLICATION INFORMATION



For f < 50 kHz and C2 < 47 nF calculation formulas and behaviour of the OTA are the same as for an OP. An exception is the limited output current at BOP (pin 3). See Chapter "Characteristics", Row Head "B+ control section (see Figs 22 and 23)".

(1) The recommended value for R6 is 1 k Ω .

a. Feedback mode application.

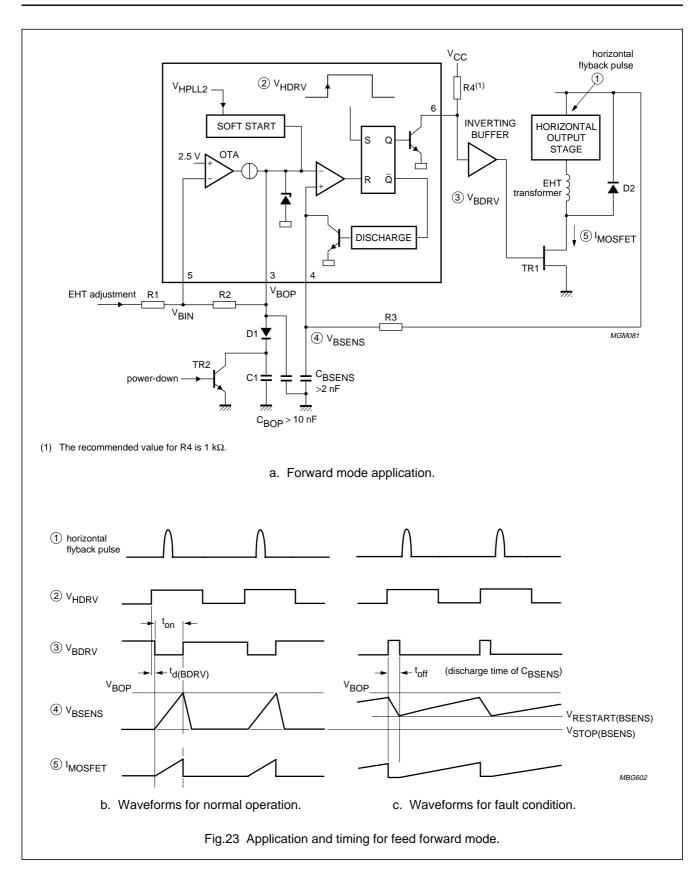


b. Waveforms for normal operation.

c. Waveforms for fault condition.

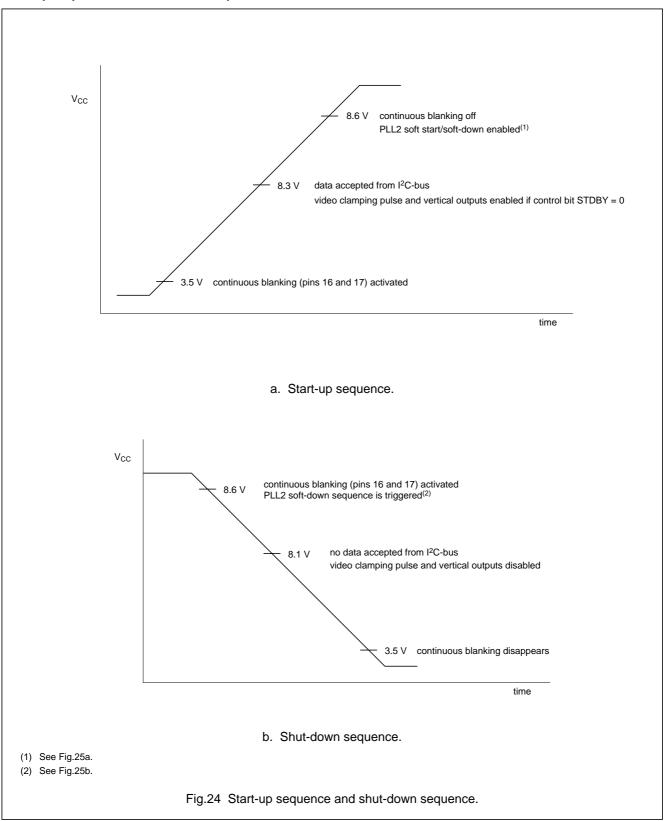
Fig.22 Application and timing for feedback mode.

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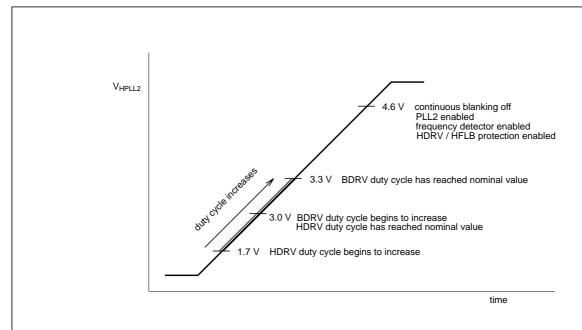
Start-up sequence and shut-down sequence



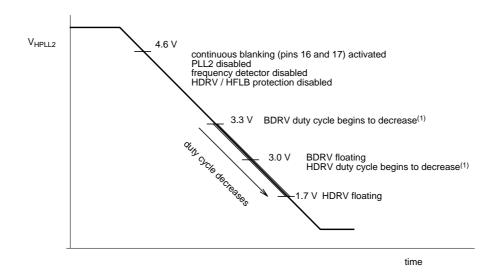
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PLL2 soft start sequence and PLL2 soft-down sequence



a. PLL2 soft start sequence, via I^2C -bus, if $V_{CC} > 8.6 \text{ V}$.

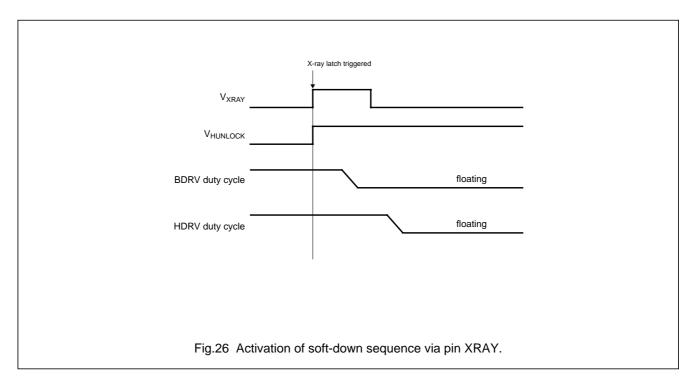


b. PLL2 soft-down sequence, via I^2C -bus, if $V_{CC} > 8.6 \text{ V}$.

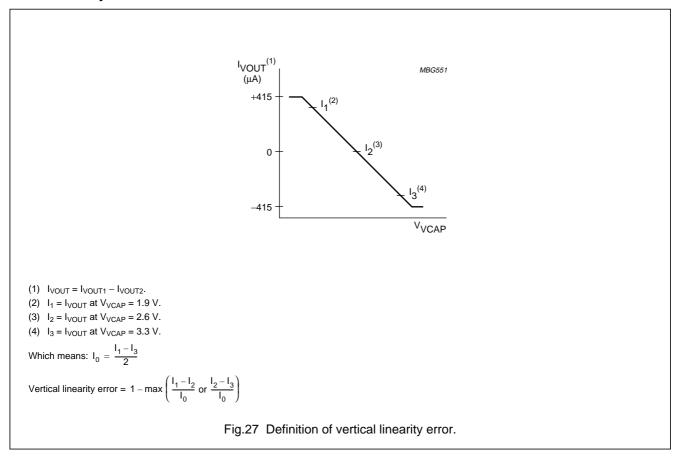
(1) HDRV and BDRV are floating for V_{CC} < 8.6 V.

Fig.25 PLL2 soft start sequence and PLL2 soft-down sequence.

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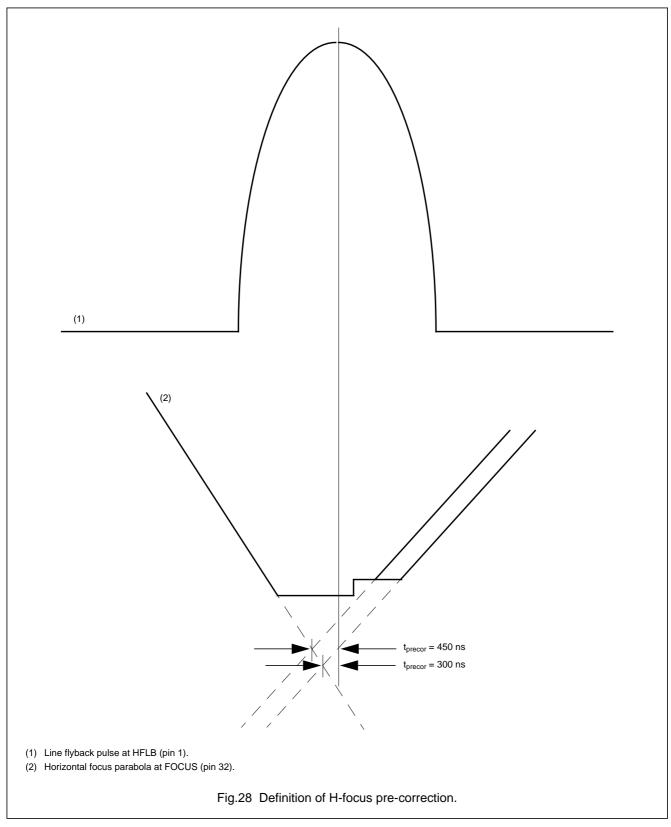


Vertical linearity error

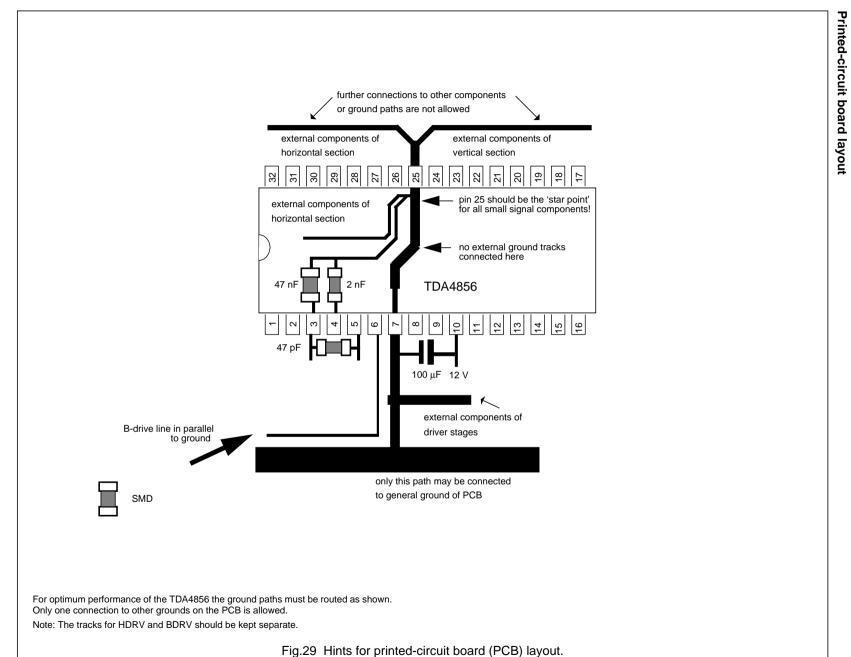


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H-focus pre-correction



Philips Semiconductors



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INTERNAL PIN CONFIGURATION

PIN	SYMBOL	INTERNAL CIRCUIT
1	HFLB	1.5 kΩ 1.7 x MBG561
2	XRAY	2 5 kΩ 6.25 V MBG562
3	ВОР	3 MBG563
4	BSENS	4 MBG564

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PIN	SYMBOL	INTERNAL CIRCUIT
5	BIN	(5) MBG565
6	BDRV	6 MBG566
7	PGND	power ground, connected to substrate
8	HDRV	8 MGM089
9	XSEL	9 4 κΩ ΜΒΚ381
10	Vcc	10 MGM090
11	EWDRV	108 Ω (1) 108 Ω MBG570

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PIN	SYMBOL	INTERNAL CIRCUIT
12	VOUT2	12 MBG571
13	VOUT1	MBG572
14	VSYNC	100 Ω 7.3 V MBG573
15	HSYNC	1.28 V 1.28 V 1.4 V MBG574
16	CLBL	16 MBG575

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PIN	SYMBOL	INTERNAL CIRCUIT
17	HUNLOCK	(17) MGM091
18	SCL	18 MGM092
19	SDA	(19) — — — — — — — — — — — — — — — — — — —
20	ASCOR	480 Ω 20 MGM094
21	VSMOD	250 Ω 5 V MGM095

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PIN	SYMBOL	INTERNAL CIRCUIT
22	VAGC	(22) MBG581
23	VREF	23 — 3 V MBG582
24	VCAP	24 MBG583
25	SGND	signal ground
26	HPLL1	26 4.3 V MGM096

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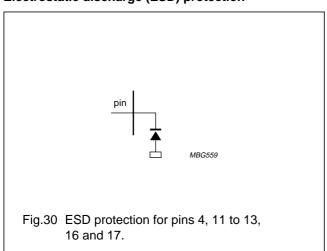
PIN	SYMBOL	INTERNAL CIRCUIT
27	HBUF	27 5 V MGM097
28	HREF	
29	HCAP	76 Ω 28 2.525 V
30	HPLL2	7.7 V 30 HFLB 6.25 V MGM098

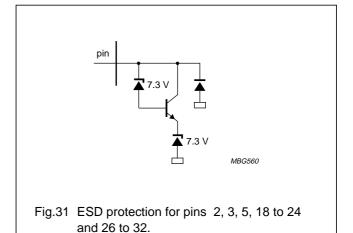
I²C-bus autosync deflection controller for PC monitors

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PIN	SYMBOL	INTERNAL CIRCUIT
31	HSMOD	31 250 Ω MGM099
32	FOCUS	120 Ω 200 Ω 120 Ω MGM100

Electrostatic discharge (ESD) protection



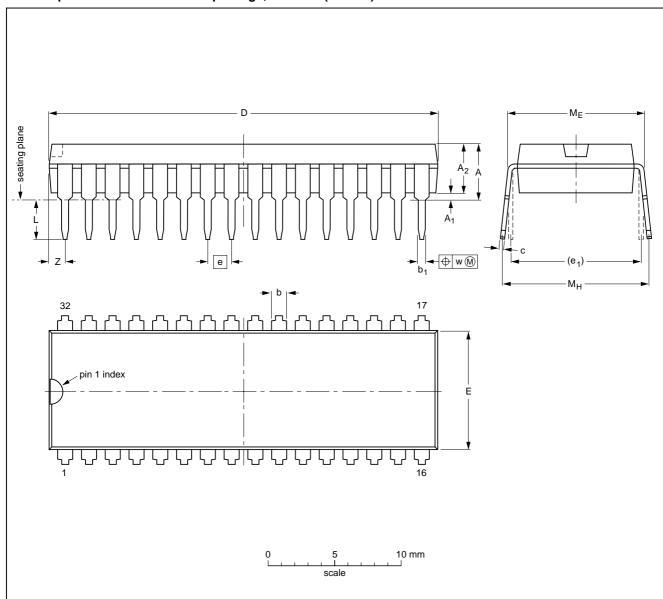


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PACKAGE OUTLINE

SDIP32: plastic shrink dual in-line package; 32 leads (400 mil)

SOT232-1



DIMENSIONS (mm are the original dimensions)

UNIT	A max.	A ₁ min.	A ₂ max.	b	b ₁	С	D ⁽¹⁾	E ⁽¹⁾	е	e ₁	L	ME	M _H	w	Z ⁽¹⁾ max.
mm	4.7	0.51	3.8	1.3 0.8	0.53 0.40	0.32 0.23	29.4 28.5	9.1 8.7	1.778	10.16	3.2 2.8	10.7 10.2	12.2 10.5	0.18	1.6

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	ENCES	EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE
SOT232-1					92-11-17 95-02-04

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 $^{\circ}$ C, contact may be up to 5 seconds.

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DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

PURCHASE OF PHILIPS I2C COMPONENTS



Purchase of Philips I²C components conveys a license under the Philips' I²C patent to use the components in the I²C system provided the system conforms to the I²C specification defined by Philips. This specification can be ordered using the code 9398 393 40011.

1998 Oct 02 57